

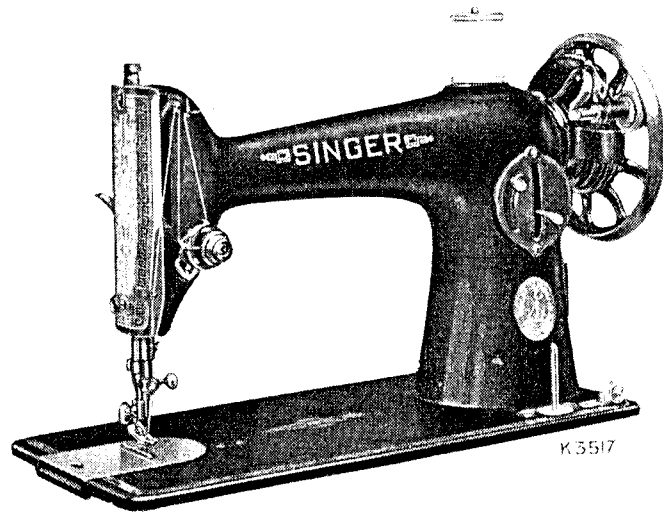
SINGER
201K1 thru 4

ILLUSTRATED LIST OF PARTS

FOR

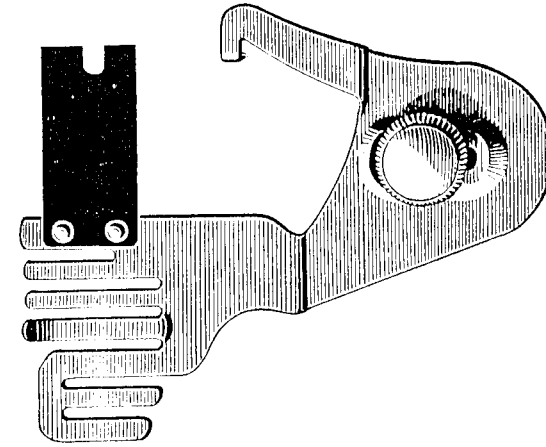
CLASS 201K MACHINES

FOR FAMILY USE

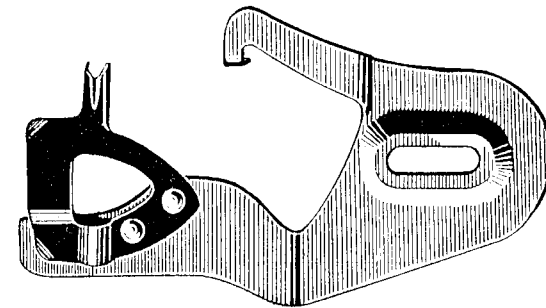


** A Trade Mark of
THE SINGER MANUFACTURING CO.

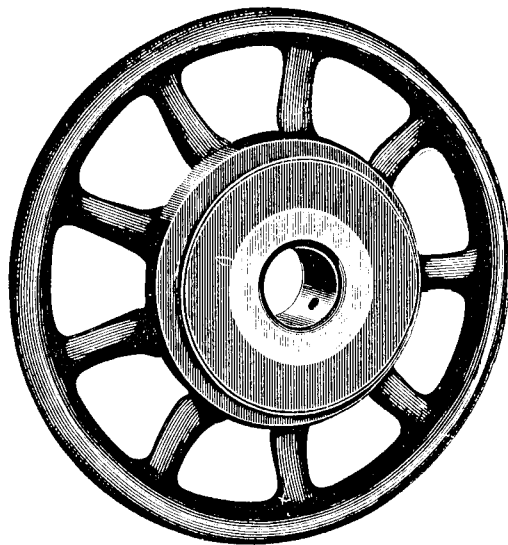
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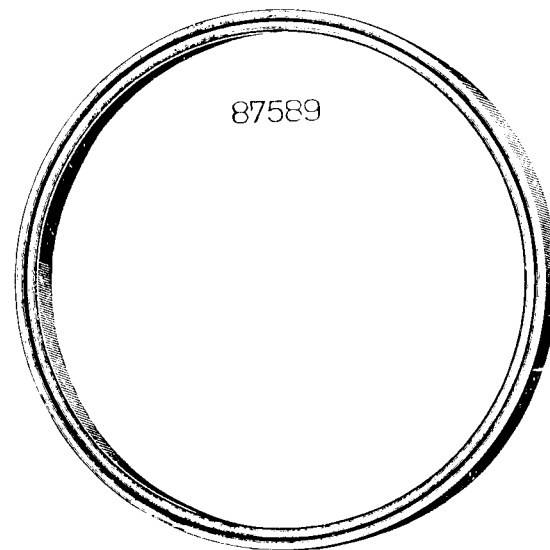
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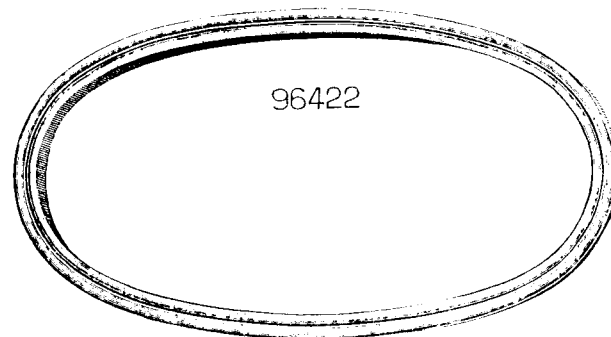
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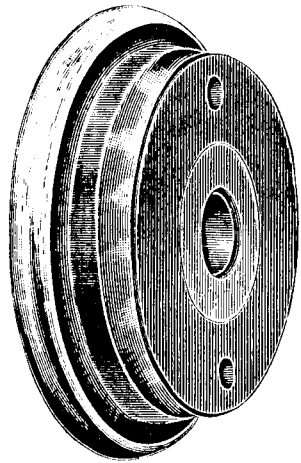
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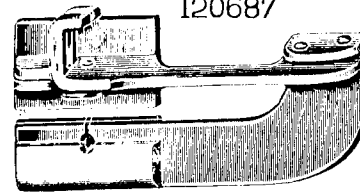
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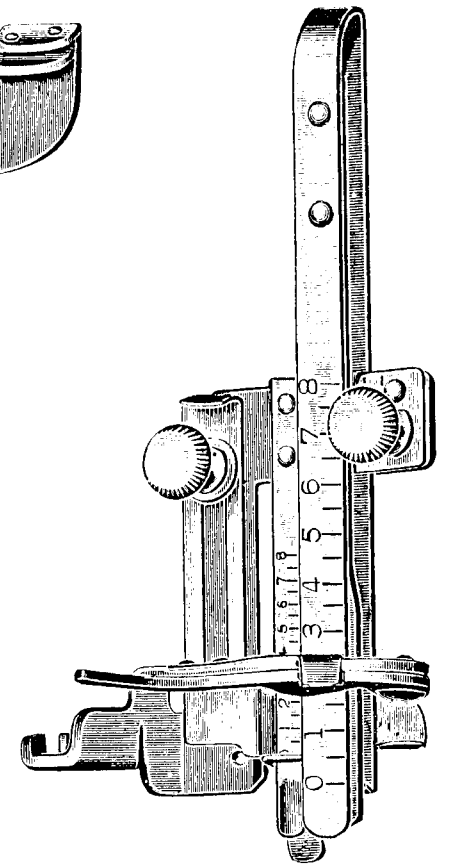
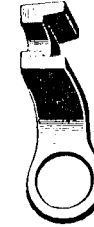


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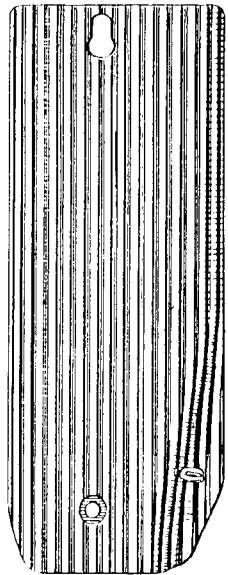


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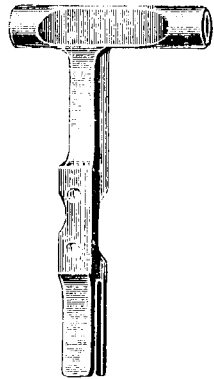
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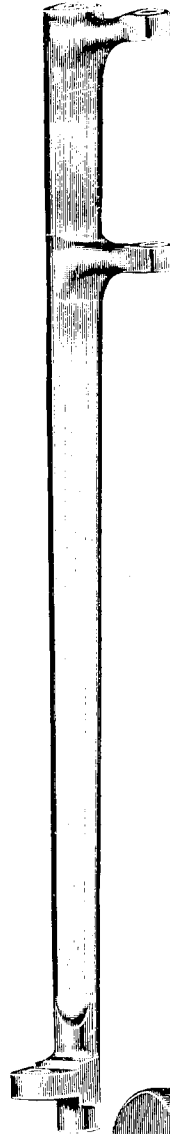
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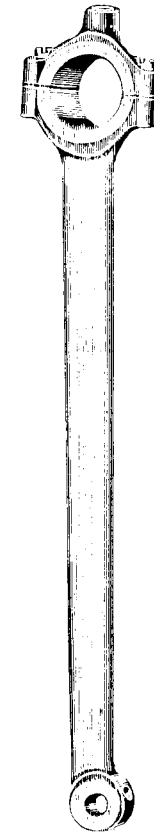
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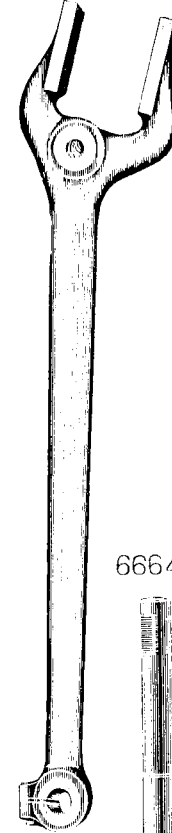
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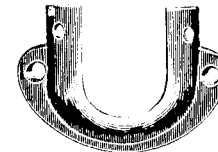
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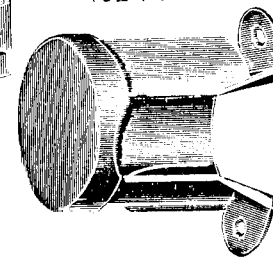
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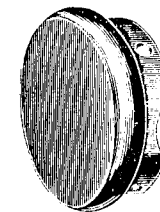
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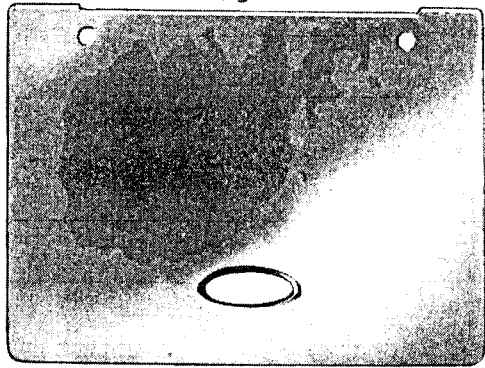
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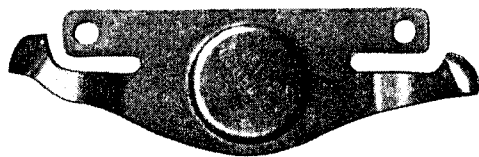
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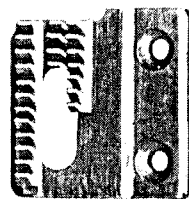
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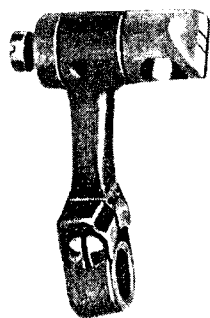
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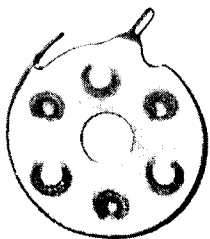
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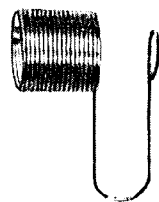
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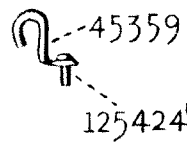
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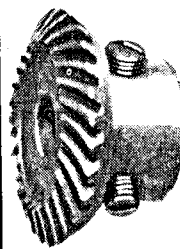
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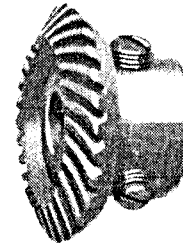
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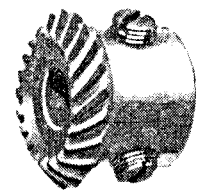
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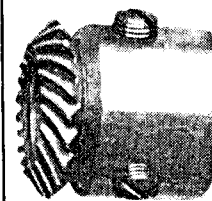
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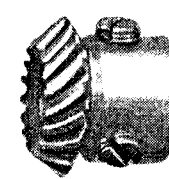
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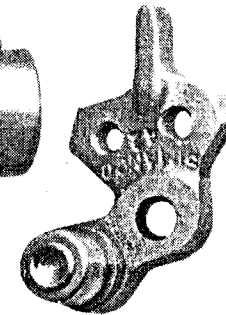
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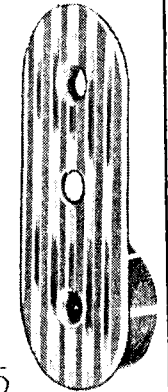
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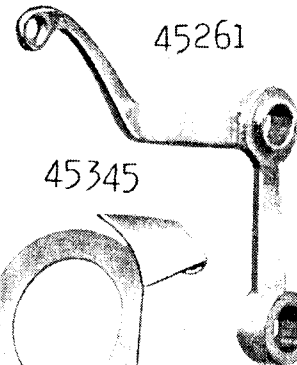
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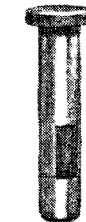
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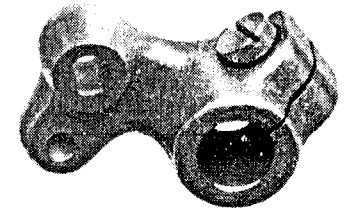
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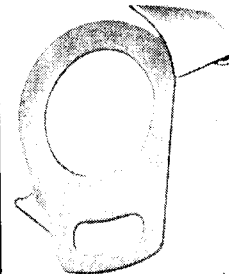
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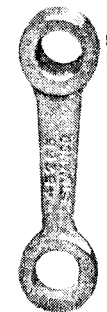
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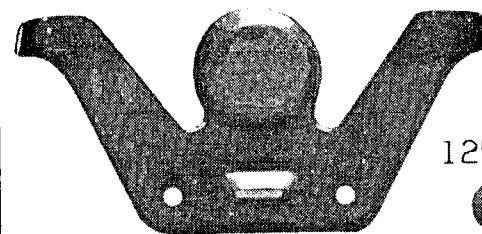
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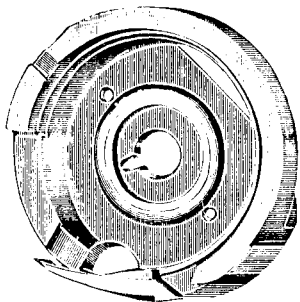
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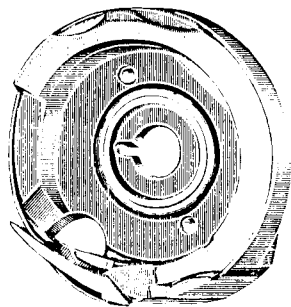
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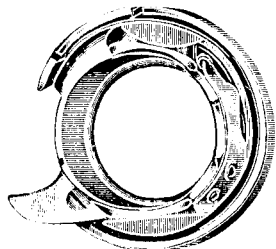
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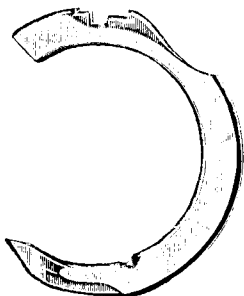
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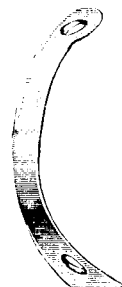
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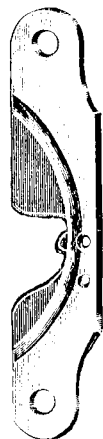
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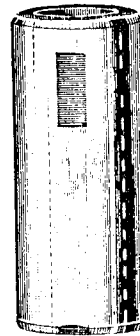
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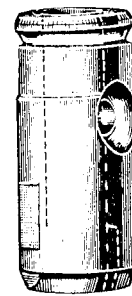
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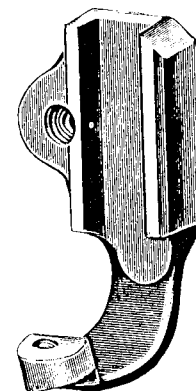
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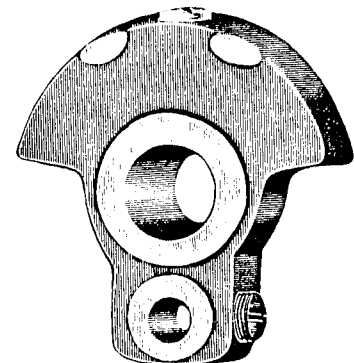
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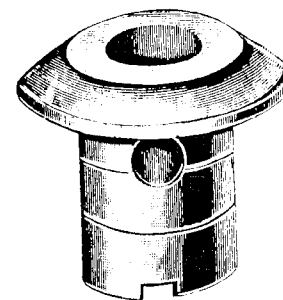
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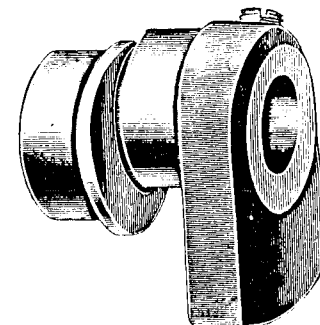
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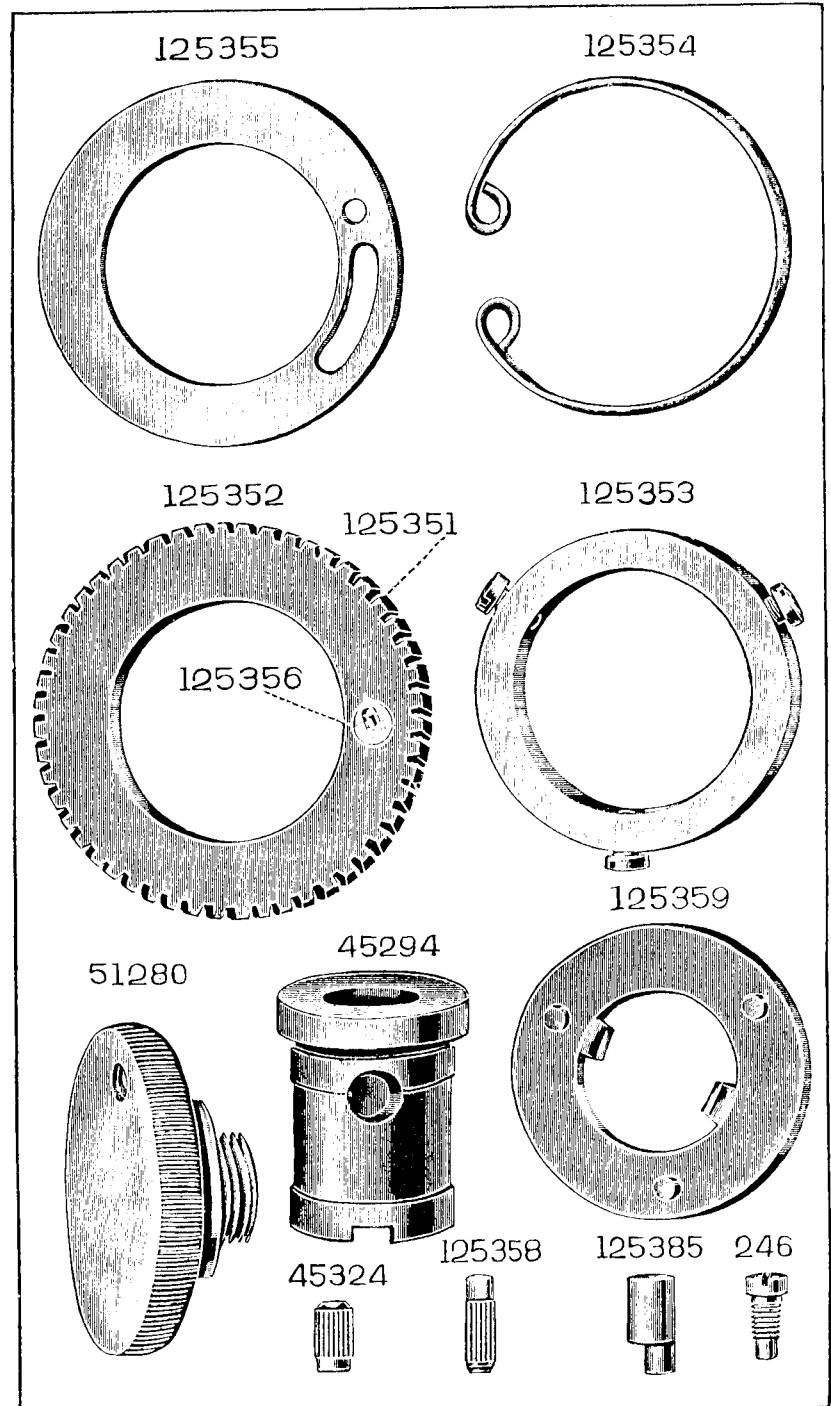
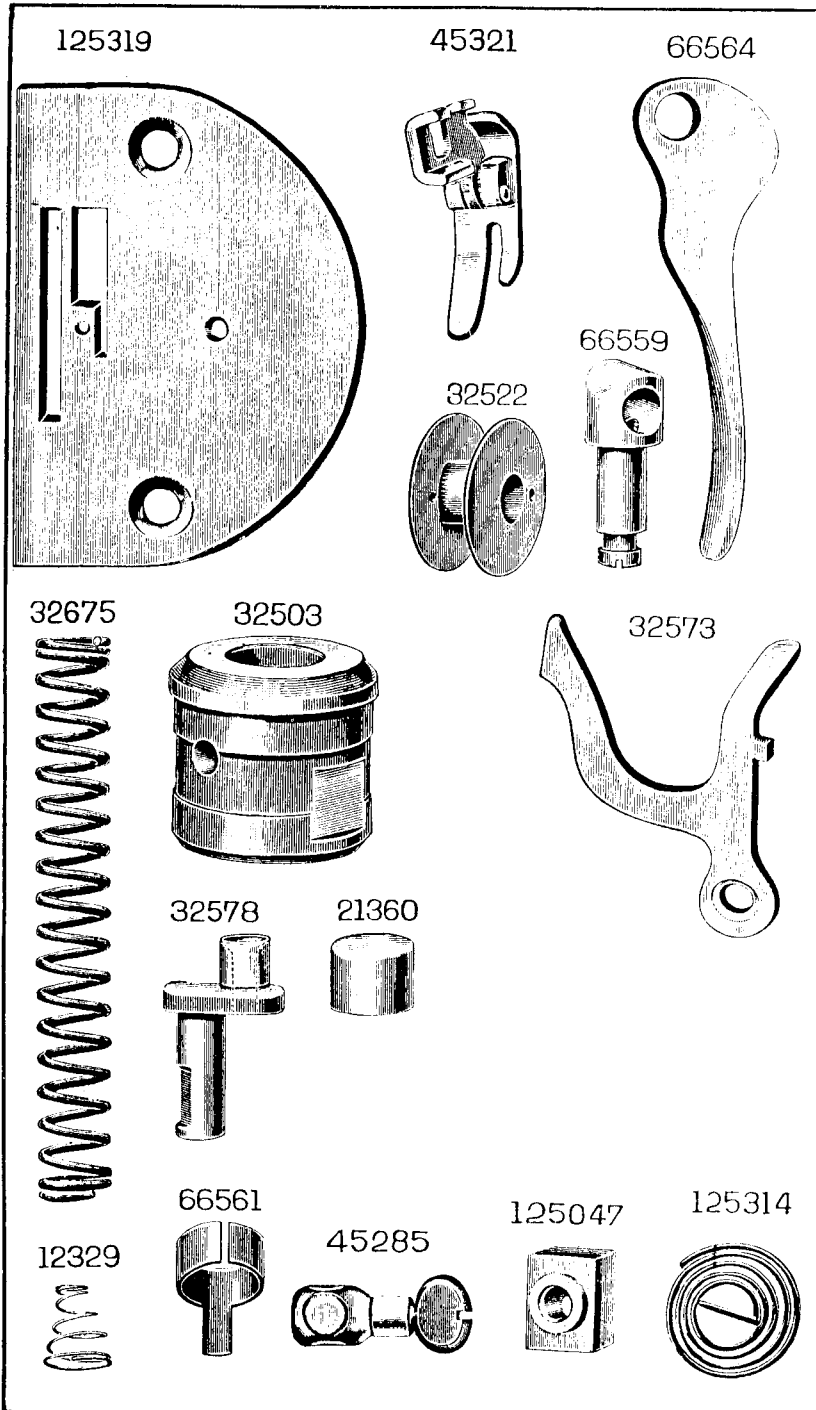


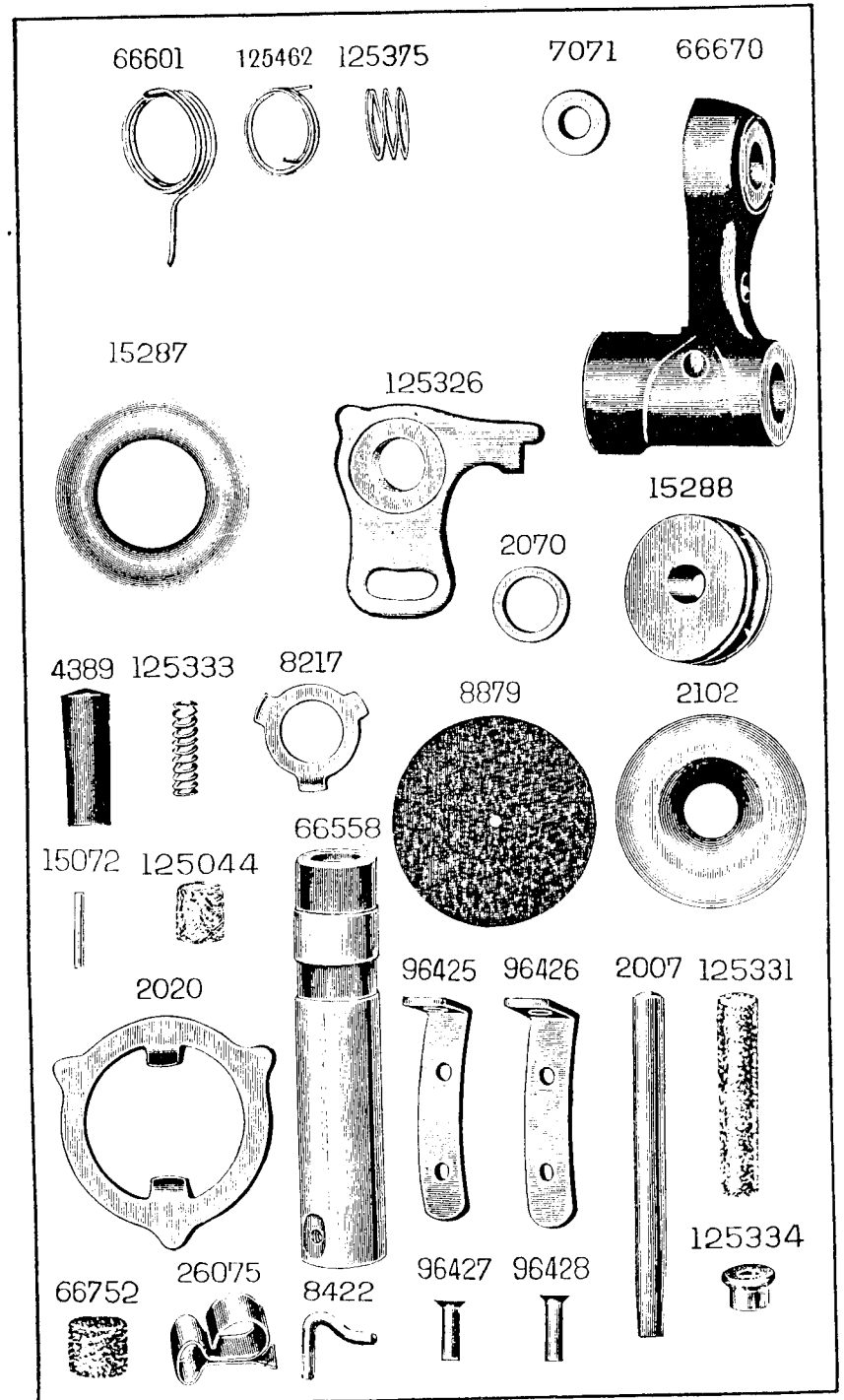
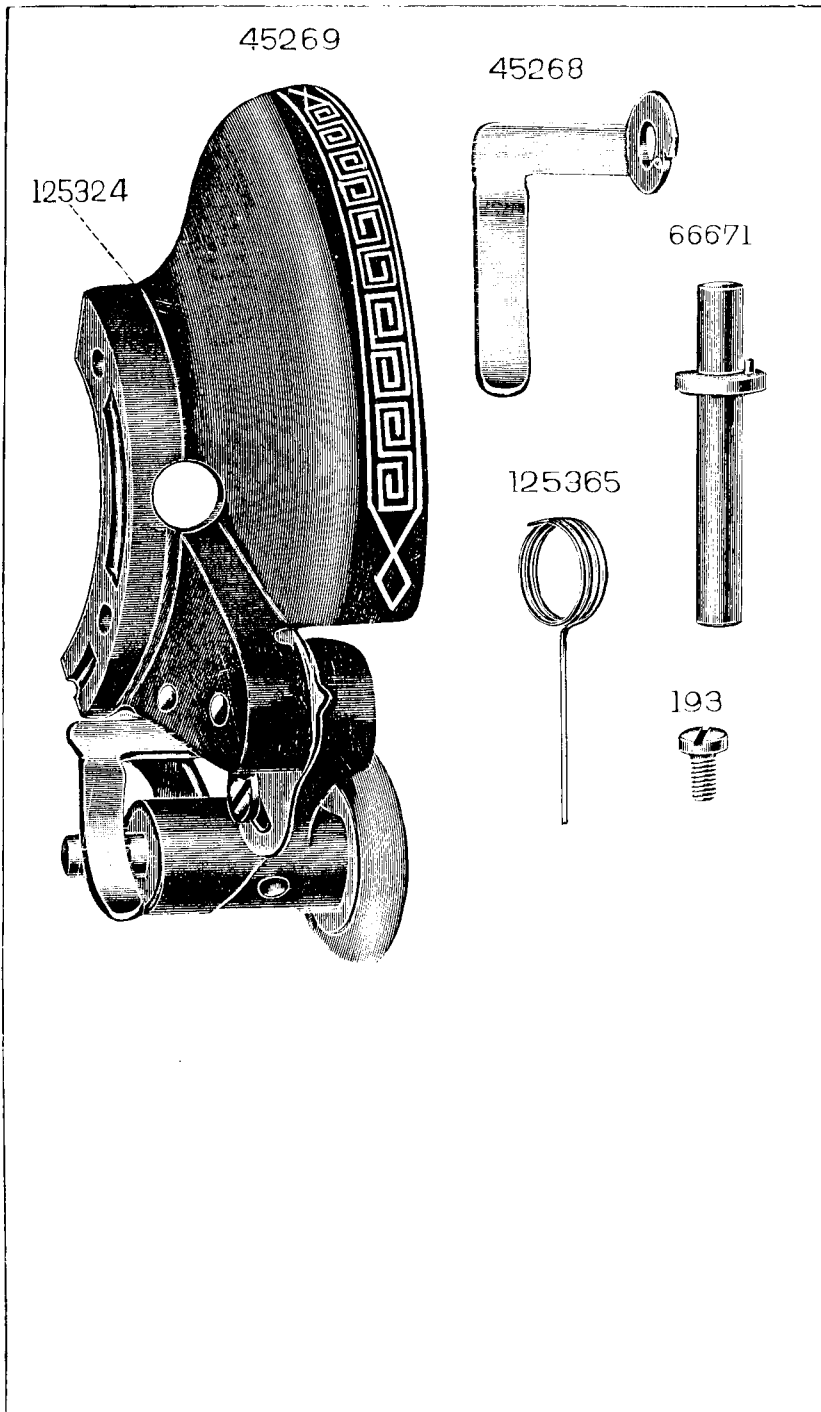
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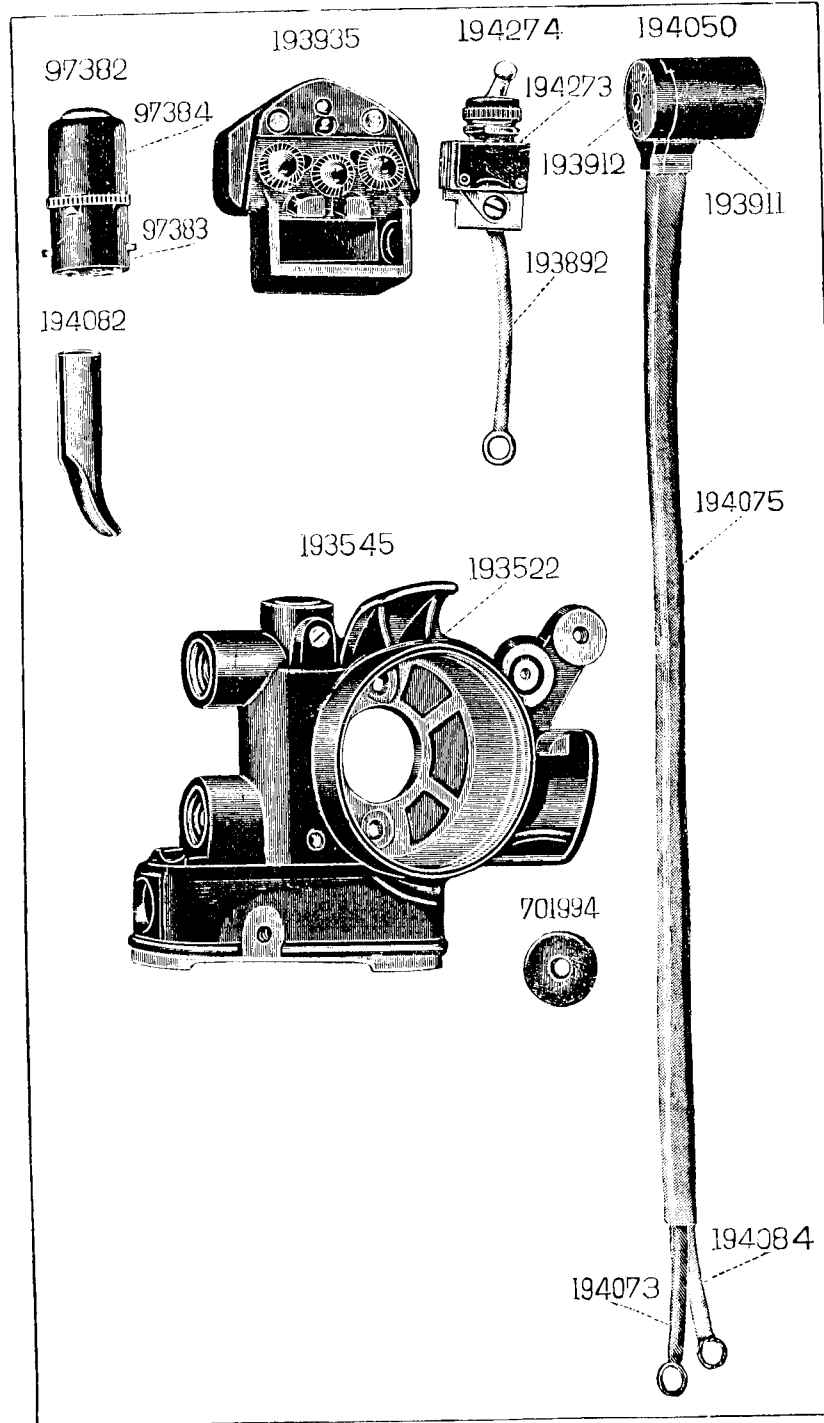
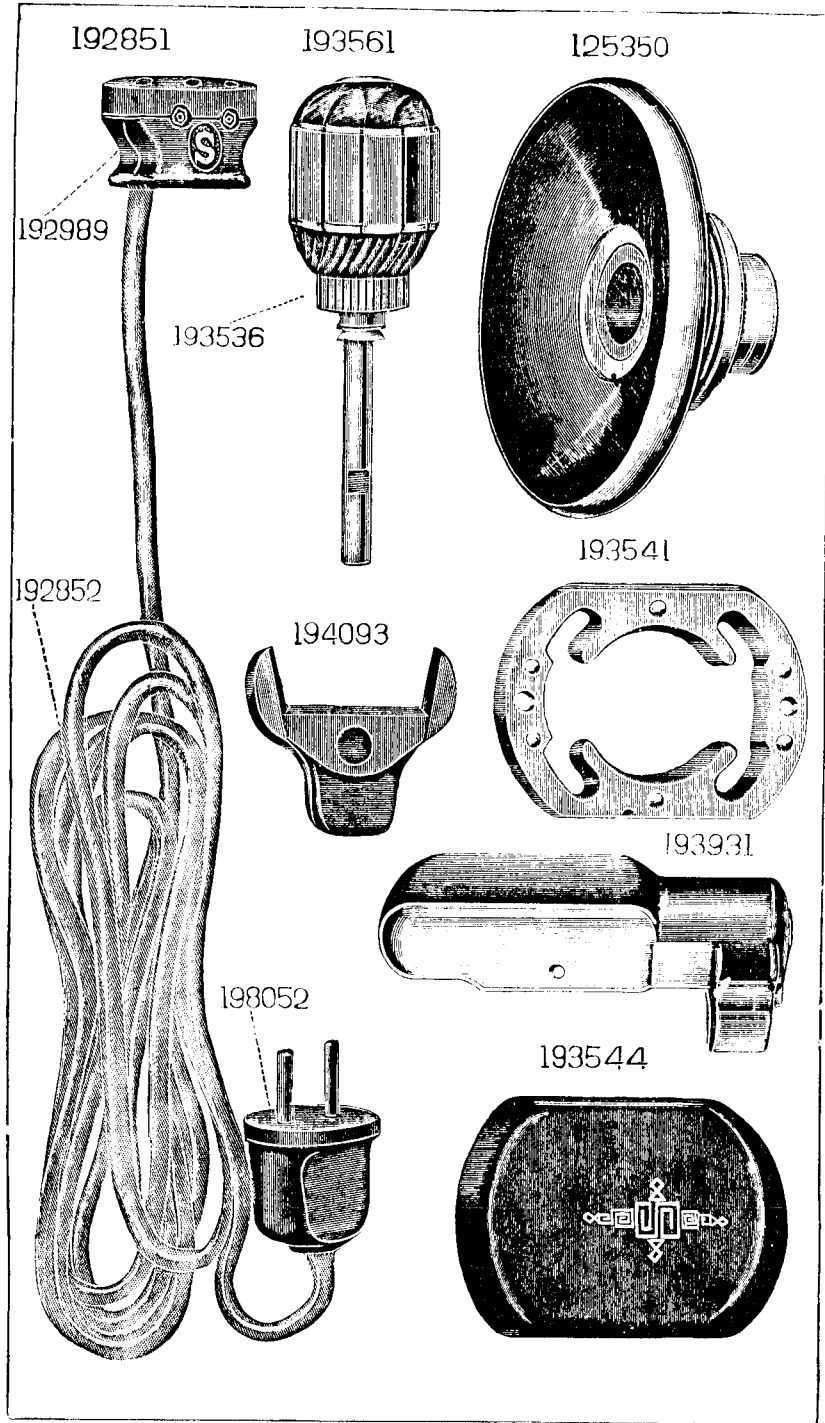


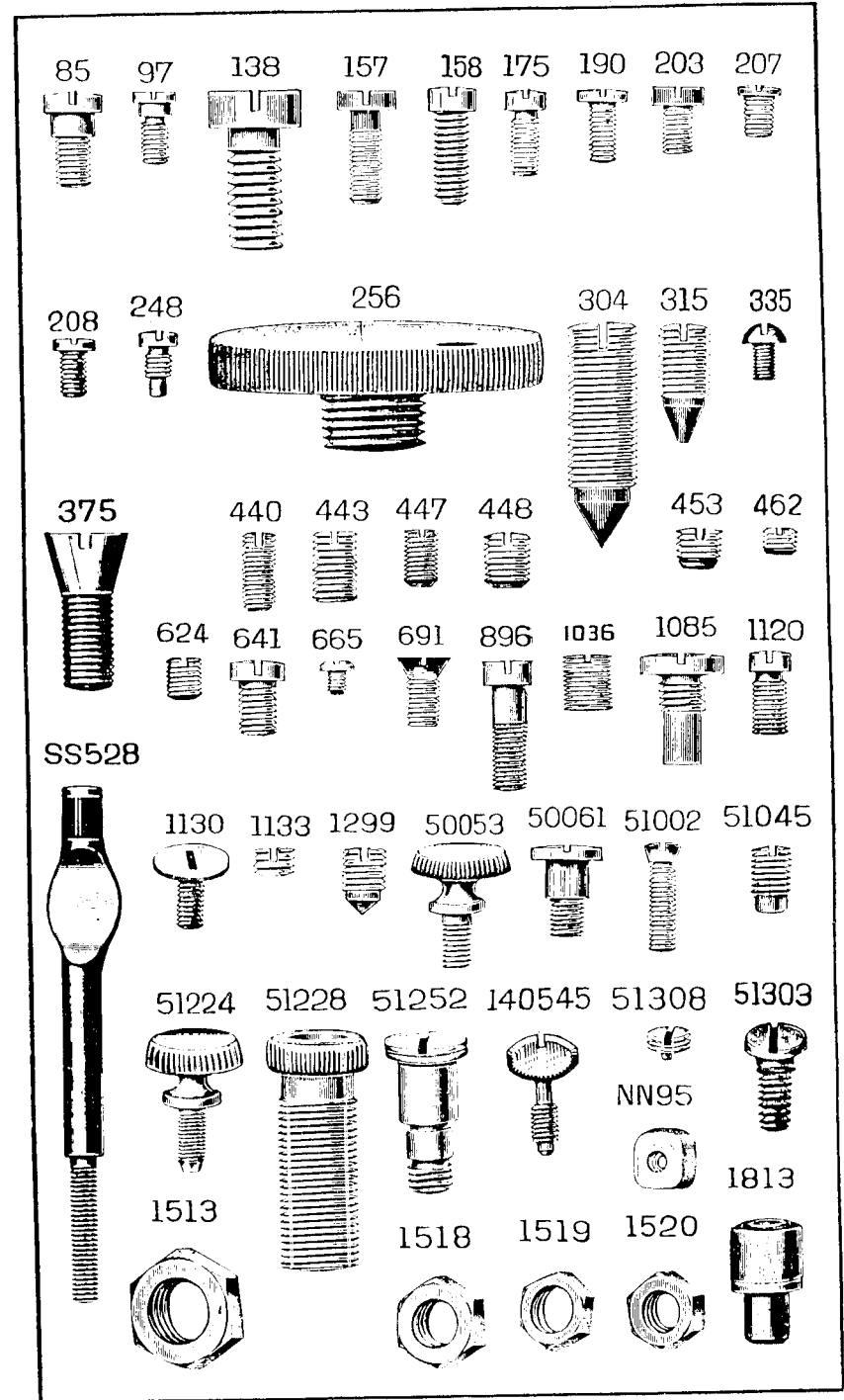
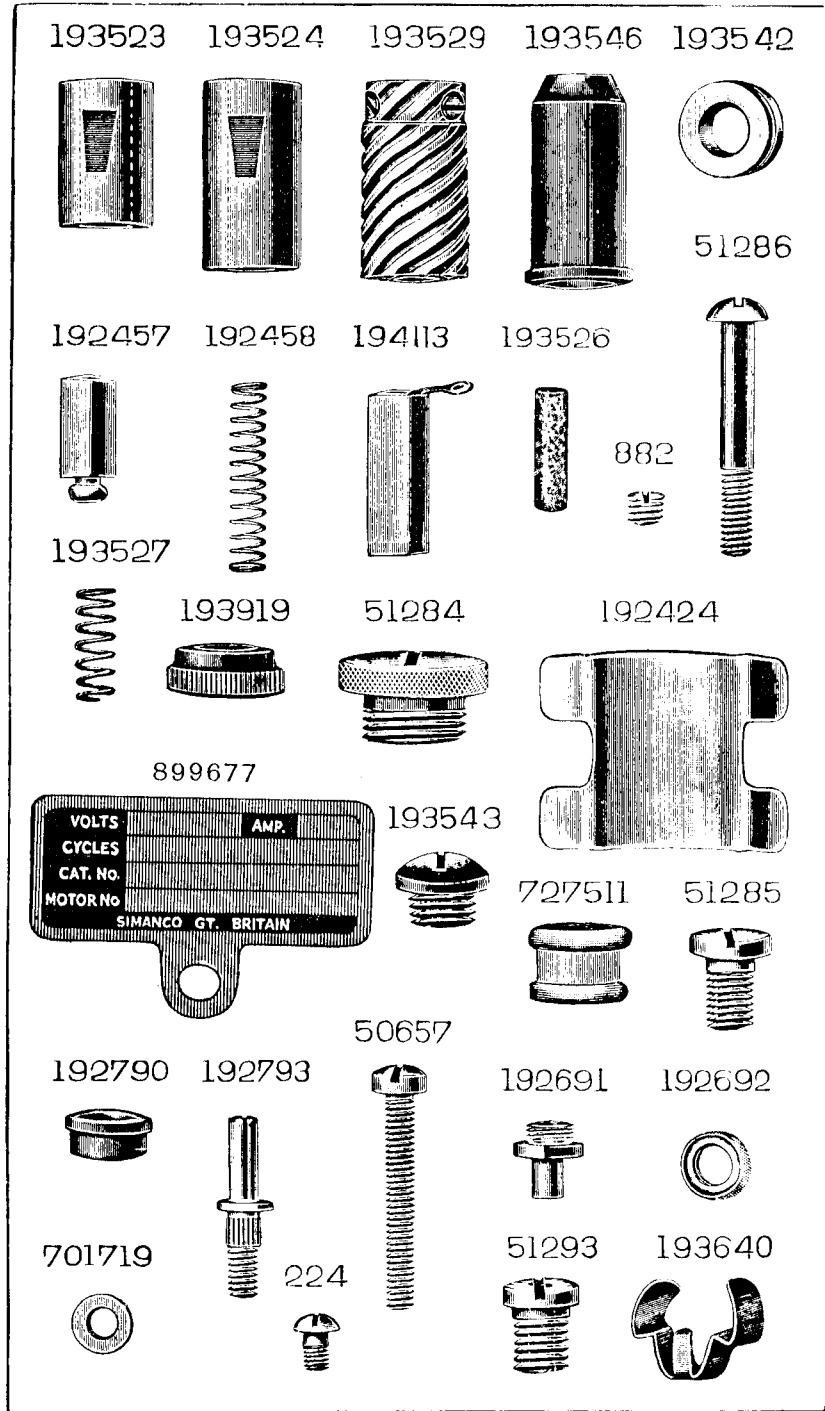
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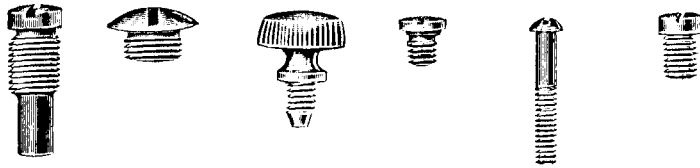




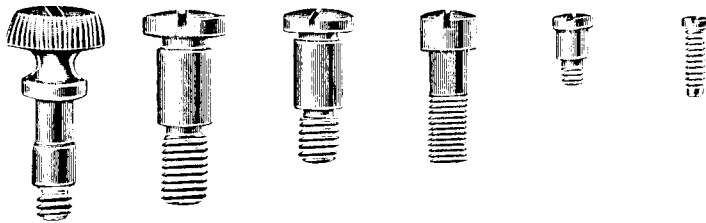




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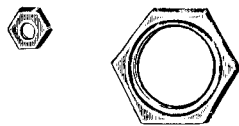
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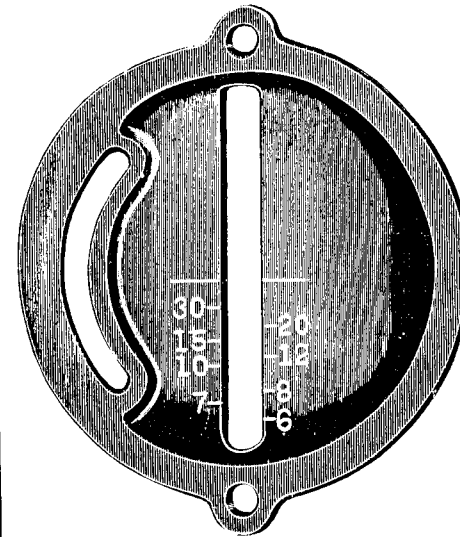
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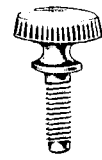
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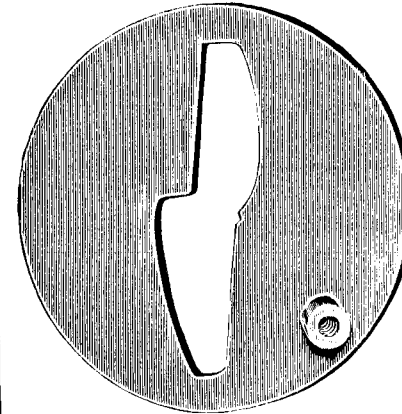
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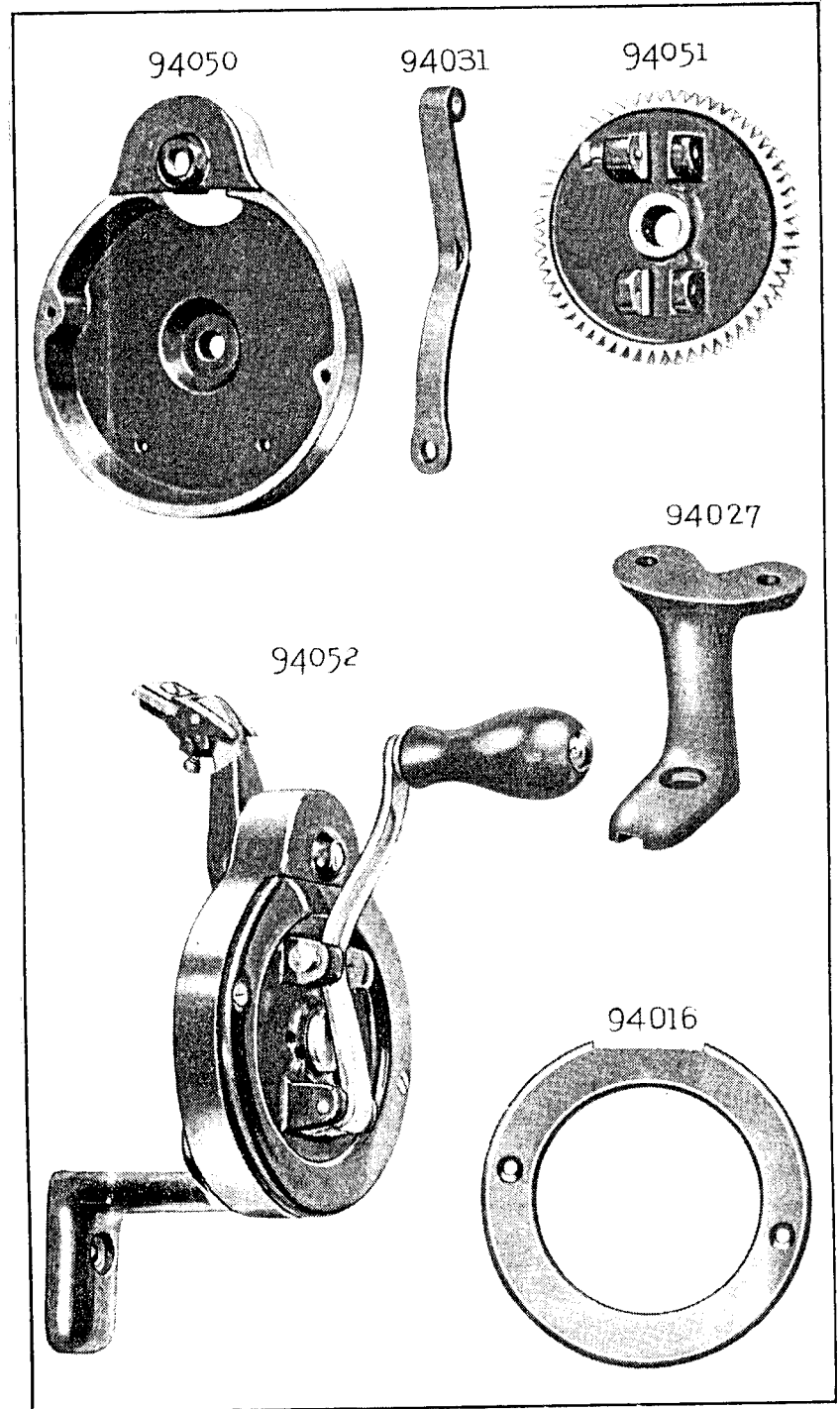
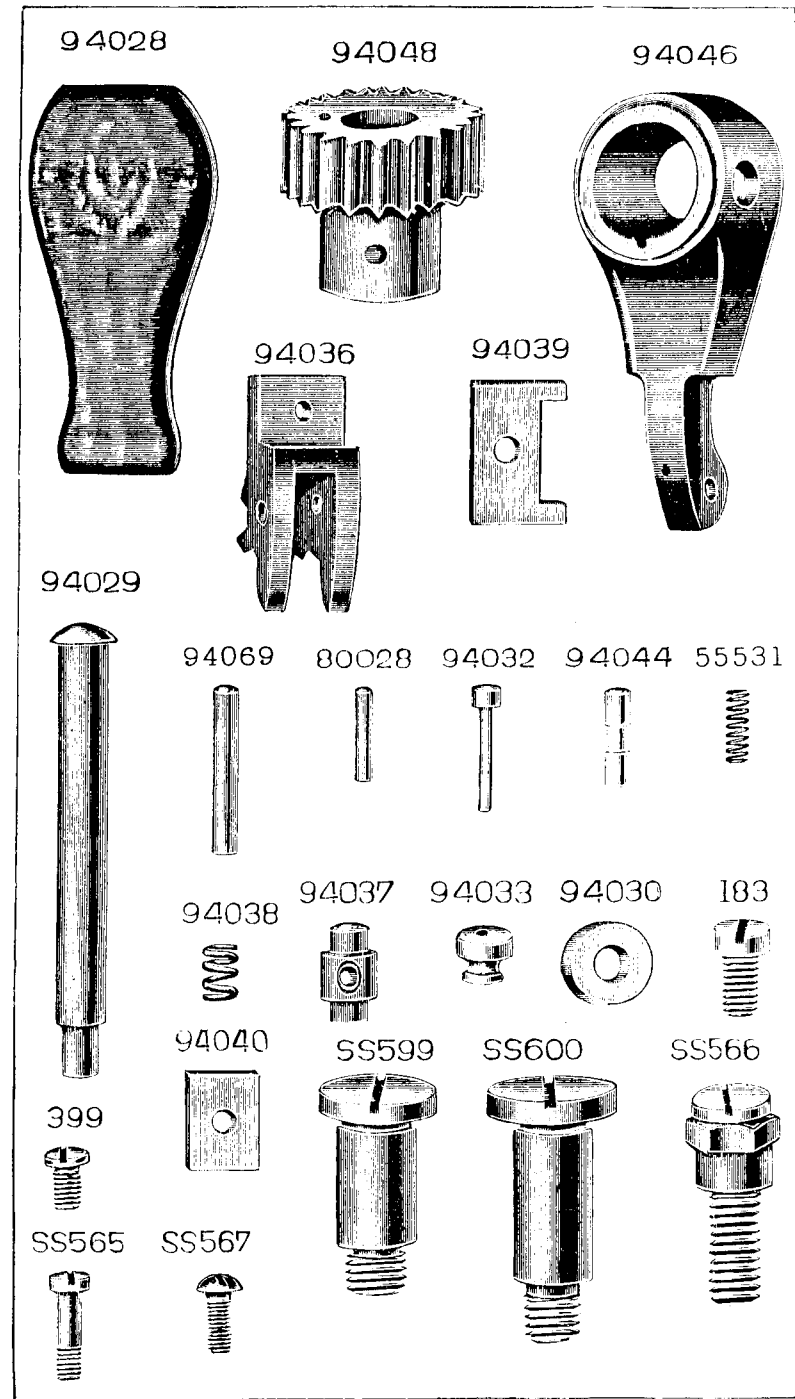


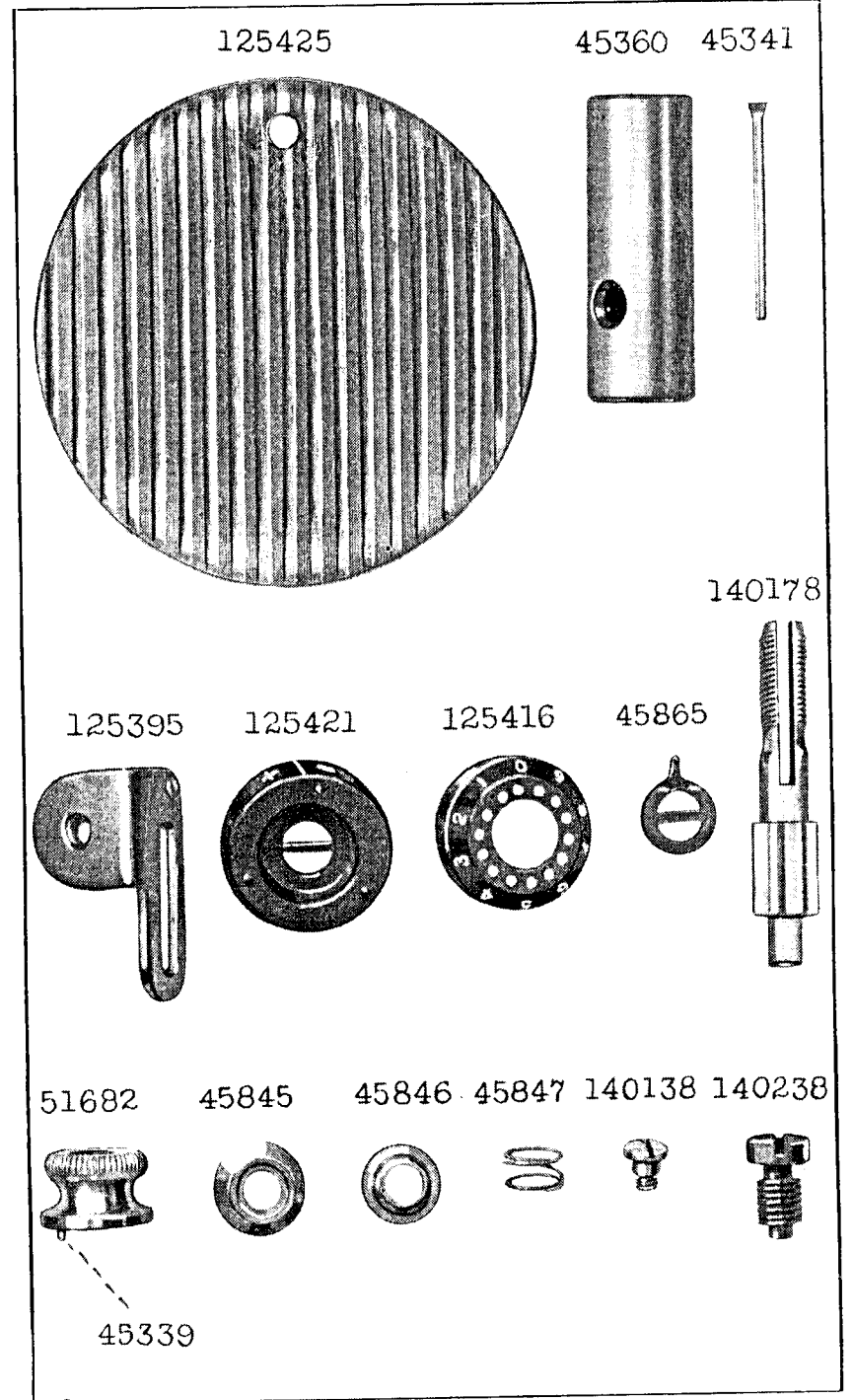
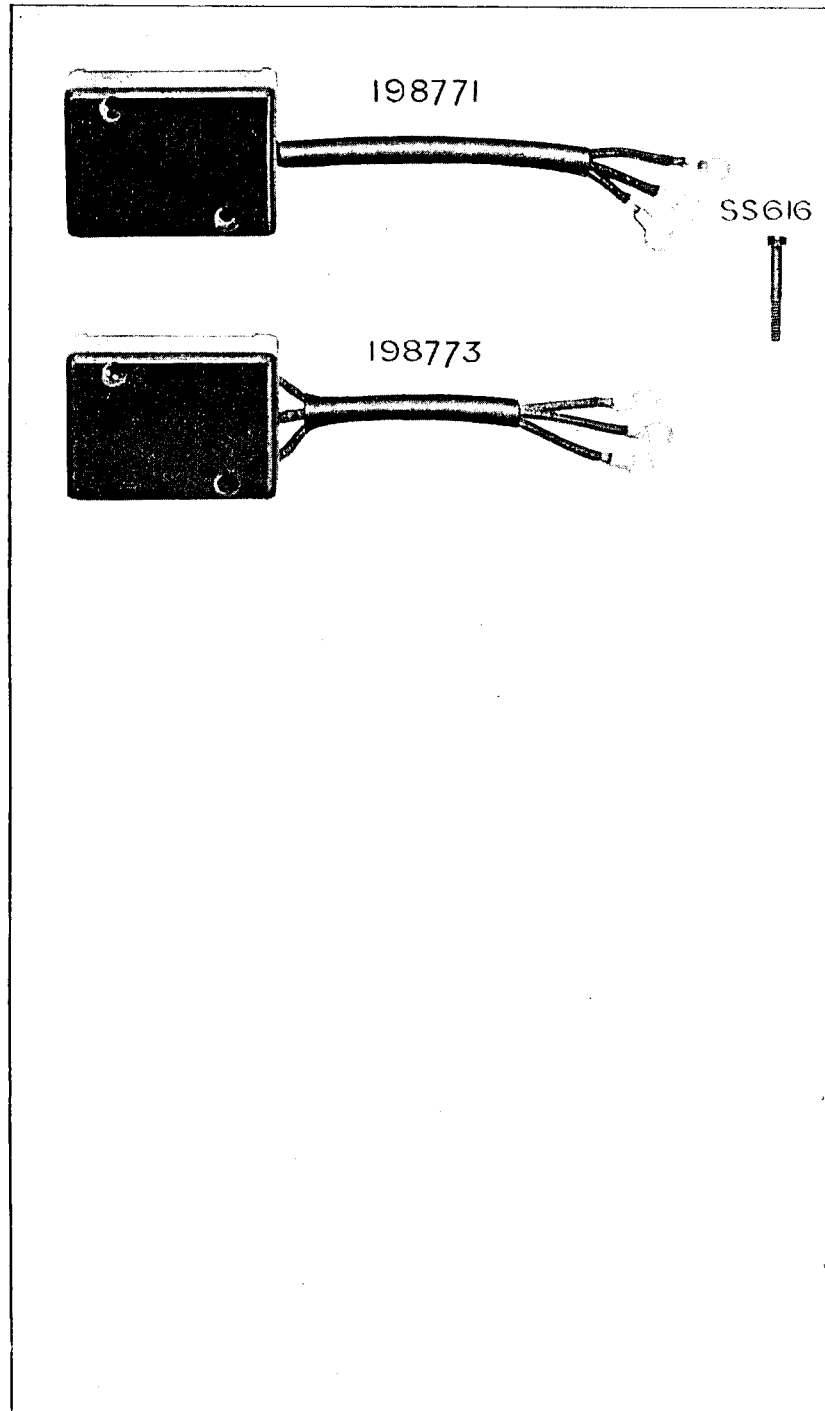
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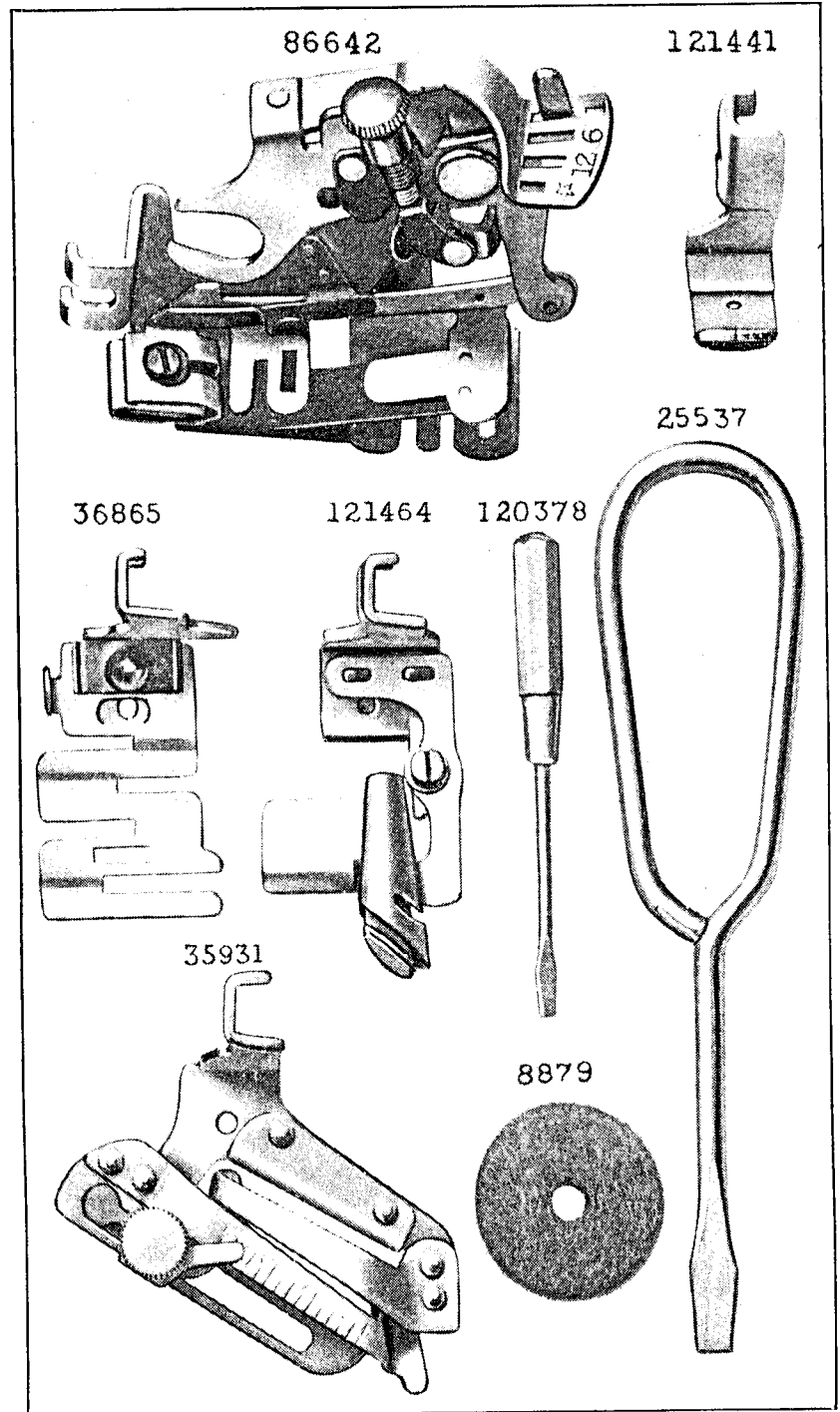
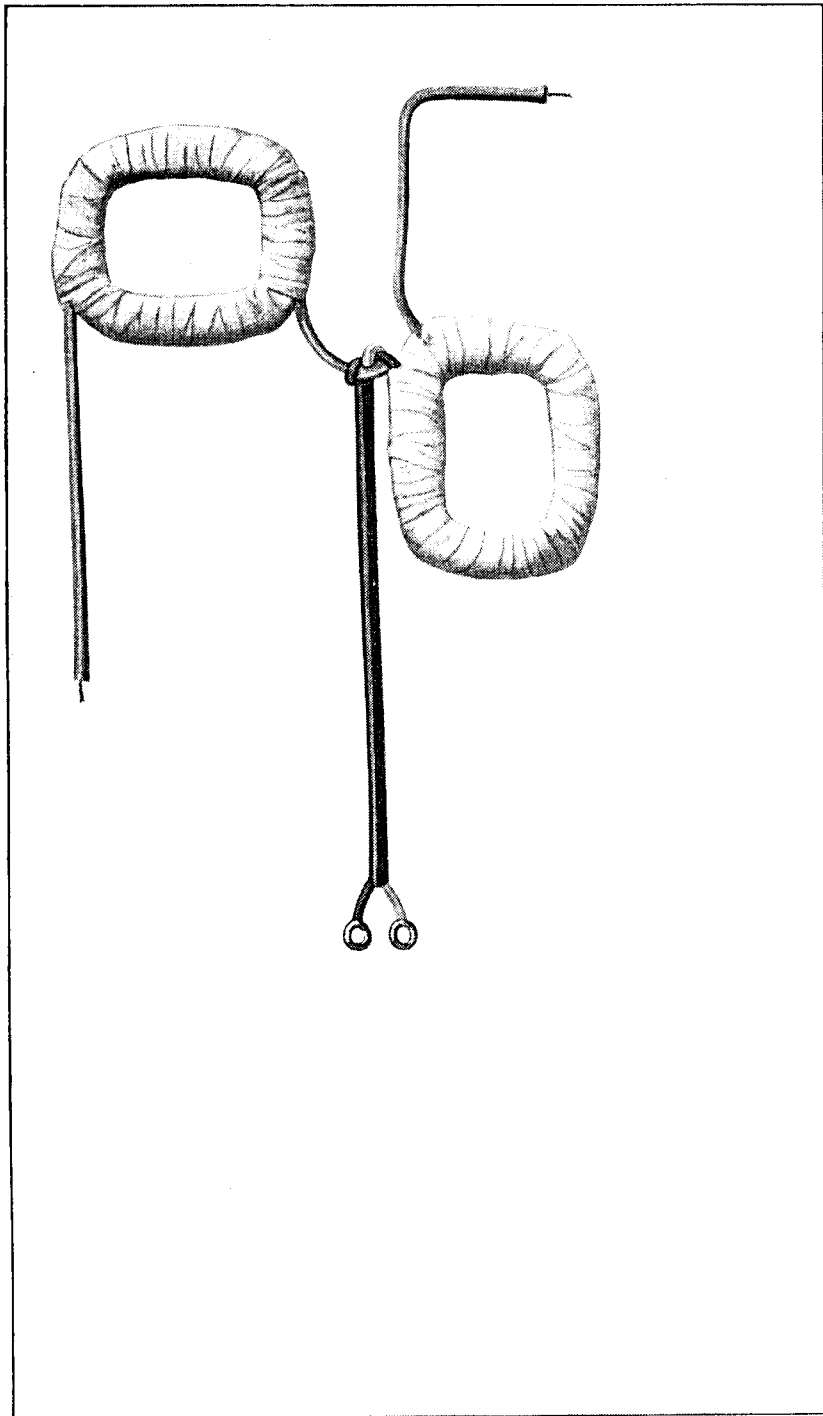


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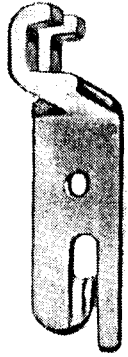




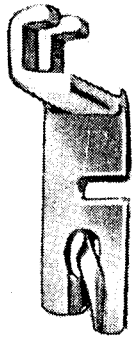




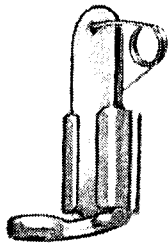
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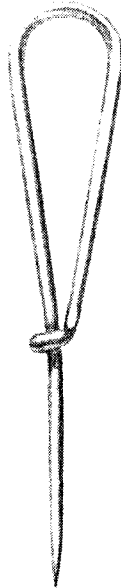
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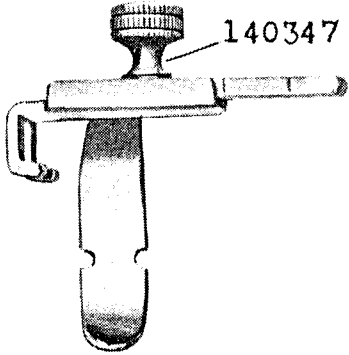


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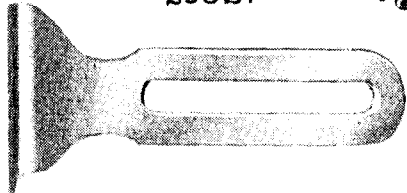
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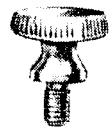
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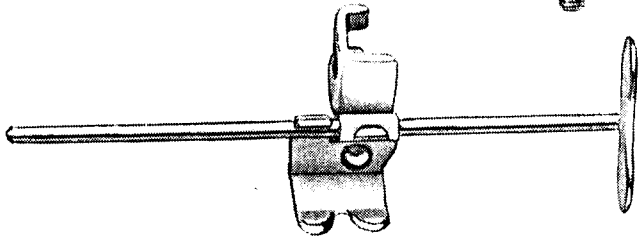
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50053



35932



Illustrated List of Parts
for
Class 201K Machines

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INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The affix letters (where shown) indicate the style of finish, as follows:—

- A. Hardened, Polished, Nickel Plated and Buffed.
- A.A. Buffed and Chromium Plated.
- A.B. Hardened, Polished, Buffed and Chromium Plated.
- A.C. Brown Baking Enamel Finish.
- A.D. Grey Baking Enamel Finish.
- A.E. Hardened, Bright Rumbled and Nickel Plated.
- A.F. Hardened, Bright Rumbled and Nickel Plated, Bright Rumbled and Chromium Plated.
- A.J. Polished, Nickel Plated and Chromium Plated.
- A.K. Hardened, Polished, Nickel Plated and Chromium Plated.
- A.L. Heat Treated for Toughness.
 - B. Polished, Nickel Plated and Buffed.
 - C. Hardened only.
- C.R. Hardened and Merlized.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- F.J. Hardened, Polished and Nickel Plated.
- G. Bright Rumbled and Nickel Plated.
- H. Blued.
- J. Nickel Plated only.
- K. Hardened and Nickel Plated.
- L. Brass Plated.
- M. Oxidized.
- N. Japanned, Dull.
- P. Japanned, Bright.
- P.P. Wrinkle Finish.
- R. Merlized.
- S. Cadmium Plated.
- T. Copper Plated.
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
- T.B. Copper and Nickel Plated and Polished.
- T.J. Copper and Nickel Plated only.
- T.K. Hardened, Copper and Nickel Plated.
- T.L. Copper and Brass Plated.
- T.M. Copper Plated and Oxidized.
 - U. Zinc Plated.
 - V. Silver Plated.
 - W. Polished and Nickel Plated.
 - X. Black Oxide for Iron and Steel.
- X.C. Hardened and Black Oxide for Iron and Steel.
 - Y. Black Nickel Plated only.
 - Z. Chromium Plated.
- Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.B. Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.C. Hardened and Chromium Plated.
- Z.D. Polished and Chromium Plated.
- Z.G. Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
- Z.J. Nickel and Chromium Plated.
- Z.T. Copper and Chromium Plated.

Parts marked with an asterisk (*) are furnished only when the repairs are made at Factory.

PARTS COMPLETE

FOR

Nos. 201K1, 201K3 and 201K4 Machines

Horizontal Rotating Hook ; Reverse Feed ; for Family Use.

No.	Plate								
*45201	—	Arm
45202	—	"	45201 with 443c, 45401, 32503, 45207, 45208, two each						448c and 45405
<i>NOTE: Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.</i>									
4389	2050	Arm	Dowel Pin (2)
125331	2050	"	Oil Pad (felt), for oiling Arm Shaft (horizontal) Back						Bearing
125333	2050	"	"	"	"	Spring
125334	2050	"	"	"	"	Cap
	138c	2055	"	Screw (3)
45299	2042	"	Shaft (horizontal)
45316	2044	"	"	(")	Bevel Gear (right hand spiral), with two				1259c
	1259c	2045	"	"	(")	"	"	Set Screw	...
32503	2047	"	"	(")	Bushing
	443c	2055	"	"	(")	"	"	Set Screw	...
66643	2042	"	"	(upright)
45317	2044	"	"	(")	Bevel Gear (lower, right hand spiral), with				two 1259c
	1259c	2045	"	"	(")	"	"	Set Screw	...
45318	2044	"	"	(")	"	"	"	(upper, left hand spiral), with	two 1259c
	1259c	2045	"	"	(")	"	"	Set Screw	...
45207	2046	"	"	(")	Bushing (lower)
	448c	2055	"	"	(")	"	(")	Set Screw	...
45208	2046	"	"	(")	"	(upper)
	448c	2055	"	"	(")	"	(")	Set Screw	...
125425	2392	"	Side Cover
51224zb	2055	"	"	"	Thumb Screw
2007	2050	"	Spool Pin
8879	2050	"	"	"	Washer (cloth)
45209	2044	"	Top Cover with 45210
*45210	—	"	"	"	Hub
15282	1152	Balance Wheel , 2 1/4" pulley, for 201K1 and 201K4 Machines
32672	1722	"	"	3 1/4" pulley, for 201K3 Machine
*45211	—	Bed

NOTE: Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

No.	Plate						
256zb	2055	Clamp Stop Motion Clamp Screw
248za	2055	" " " " Stop Screw
2020	2050	" " " " Washer
45311	2046	" " " " Flanged Bushing
45313	---	" " " " " 45311 with 256zb
51320c	2056	" " " " " Set Screw
45312	---	Clamp Stop Motion, complete, Nos. 248za, 2020, 45313 and 51320c
*45212	---	Face Plate
45213	2041	" " 45212 with 45214
50996zb	2056	" " Screw
45359	2043	" " Thread Guard
45214	2043	" " " " 45359 with 125121
125424	2043	" " " " Rivet
50684zb	2056	" " Thumb Screw
45215	2041	Feed Bar
315c	2055	" " Screw Centre (2)
1519j	2055	" " " " Nut (2)
45322	2046	" Cam and Feed Lifting Eccentric (counterbalanced) with 1299c
1299c	2055	" " " " " " Position Screw
45217	2042	" Connecting Rod with 45218, 125044 and two 896c
*45218	---	" " " " Cap
896c	2055	" " " " Screw
375c	2055	" " " " Hinge Screw
1518j	2055	" " " " " Nut
125044	2050	" " " " Oil Pad (felt)
45219	2013	" Dog (12 teeth, 14 teeth to the inch)
208al	2055	" " Screw (2)
45222	2042	" Forked Connection with 175j
45291	---	" " " 45222 with 125335
175j	2055	" " " Adjusting Screw
51252c	2055	" " " Hinge Screw (eccentric)
1520j	2055	" " " " Nut
125047	2047	" " " Slide Block
125335	---	" " " " " 125047 with 1085c
1085c	2055	" " " " " Screw Stud
45223	2012	" Lifting Rock Shaft
45224	---	" " " " complete, Nos. 45223 and 45226
45225	2044	" " " " Crank with 157j
45226	---	" " " " " 45225 with 45220, 45221, 50061j and 51294j
157j	2055	" " " " " Clamping Screw
304c	2055	" " " " " Screw Centre (2)
1513j	2055	" " " " " Nut (2)

No.	Plate						
45325	2046	Feed Regulator
45326	---	" " 45325 with 125381
51295e	2056	" " Hinge Screw
8217	2050	" " " " Friction Washer
45305	2058	" Reversing Handle
125381	---	" " " 45305 with 1550j
1550j	2058	" " " " Nut
45229	2042	" Rock Shaft
304c	2055	" " " " Screw Centre (2)
1513j	2055	" " " " " Nut (2)
45220	2044	" Throw-out Lever with 1813
50061j	2055	" " " Hinge Screw
1813	2055	" " " Roller and Stud
51294x	2056	" " " Thumb Screw
45221	2043	" " " " Retaining Ring
51045c	2055	Machine Hinge Connection Set Screw (2)
45323	2043	Needle Bar with 32519 and 45324
66558	2050	" " Bushing
45353	---	" " " 66558 with 665zb and 45354
1133c	2055	" " " Set Screw
*45231	---	" " Connecting Link with 51002e
45232	2043	" " " " 45231 with 66559
45233	---	" " " " 45232 with 1130e and 32578
51002e	2055	" " " " Adjusting Screw
1130e	2055	" " " " Cap Screw
66559	2047	" " " " Stud with 1353c
1353c	2045	" " " " Set Screw
45234	2046	" " Crank with 1036c and 1134c
1134c	2056	" " " Position Screw
21360	2047	" " Hole Plug
*45324	2048	" " Plug
45354	2044	" " Thread Guard
665zb	2055	" " " " Screw
66561	2047	" " Timing Gauge
45334	---	" Clamp with 140545zc
45285	2047	" " 45334 with 51308al
45355	2044	" " Gib and Thread Guard
51308al	2055	" " Position Screw
140545zc	2055	" " Thumb Screw
32519	2045	" Stop Pin
8366	2041	Presser Bar
45237	2043	" " Guide Bracket with 453c
453c	2055	" " " " Set Screw
66564	2047	" " Lifter
85e	2055	" " " Hinge Screw
32675	2047	" " Spring

No.	Plate						
2070	2050	Presser Bar	Spring Washer
45329	---	"	Foot Hinge Pin
45319	---	"	"	Plate
*45320	---	"	"	Shank
45321	2047	Presser Foot	(hinged), complete, Nos. 45319, 45320 and 45329
51224zb	2055	"	"	Thumb Screw
*51228zb	2055	Pressure Regulating Thumb Screw
66773	---	"	"	"	51228zb with 66752
66752	2050	"	"	"	Plug (felt wick)
*45270	2045	Rotating Hook
45271	---	"	"	45270 with 45281 and two 51306e
45272	---	"	"	45271 with two each 707e and 45279
45273	2045	Rotating Hook	complete, Nos. 45272 and 45278
45274	---	Rotating Hook and Bobbin Case	complete, Nos. 45273 and 45276
32522	2047	"	"	Bobbin
*45275	---	"	"	"	Case
45276	2045	"	"	"	complete, Nos. 1172c, 1173d, 45275, 45277, 45280 and 51302e
45277	2045	"	"	"	Finger
51302e	2045	"	"	"	Screw
45292	2045	"	"	"	Position Plate
45241	---	"	"	"	45292 with 45293 and two 239e
45293	2045	"	"	"	Loop Guard
239e	2045	"	"	"	"	Screw	...
207f	2055	"	"	"	"	Screw (2)	...
45278	2045	"	"	"	Retaining Ring
45279	2045	"	"	"	Spring
707e	2045	"	"	"	"	Screw	...
1172c	2045	"	"	"	Tension Regulating Screw
45280	2045	"	"	"	Spring
1173d	2045	"	"	"	"	Screw	...
45242	2041	"	"	Driving Shaft
45853	2044	"	"	"	Bevel Gear (back, left hand spiral), with two 1259c
45244	2042	Rotating Hook Driving Shaft	Bevel Gear (back) Cover, complete, Nos. 45286 and 45287
*45286	---	Rotating Hook	Driving Shaft Bevel Gear (back) Cover Body
*45287	---	"	"	"	(") Cover Body End Cap

No.	Plate						
203e	2055	Rotating Hook	Driving Shaft Bevel Gear (back) Cover
1259c	2045	"	"	"	"	(") Set Screw	(2)
45852	2044	"	"	"	"	(front, right hand spiral), with two 1259c	...
45246	2042	"	"	"	"	(front) Cover	...
207e	2055	"	"	"	"	(") " Screw	(2)
1259c	2045	"	"	"	"	(") Set Screw	...
45247	2046	"	"	"	"	Bushing (back)	...
448c	2055	"	"	"	"	(") Set Screw	...
45360	2392	"	"	"	"	(front)	...
140238c	2392	"	"	"	"	(") Set Screw	...
66581	2043	"	"	"	"	Collar with two 50150c (2)	...
50150c	2045	"	"	"	"	Screw	...
45281	2045	"	"	Needle Guard
51306e	2045	"	"	"	"	Screw (2)	...
45282	2045	"	"	Position Pin
50463f	2045	"	"	Screw
45249	2043	"	"	Shaft with 45282
45349	2044	"	"	"	Bevel Gear (left hand spiral), with two 1120c
45251	2042	"	"	"	"	Cover	...
207e	2055	"	"	"	"	Screw (2)	...
1120c	2055	"	"	"	"	Set Screw (2)	...
45252	2046	"	"	"	Flanged Bushing
440c	2055	"	"	"	"	Set Screw	...
45356	2043	"	"	Slide
15357	2043	"	"	"	Spring
51282zj	2044	"	"	"	"	Screw	...
45358	---	Rotating Hook Slide	complete, Nos. 45356, 45357 and two 51282zj
45345	2044	Slack Thread Regulator	and Tension Thread Guide
335zb	2055	"	"	"	"	"	Screw
45306	2058	Stitch Indicator Plate
335r	2055	"	"	"	"	Screw (2)	...
45307	---	"	Regulating Plate
45308	2058	"	"	"	45307 with 45289
45309	---	"	"	"	45308 with 45306, 45310, 51312zb and 125400
51312zb	2058	"	"	Thumb Screw
*45289	---	"	"	"	Bushing
125400	2044	"	"	"	Friction Washer
45310	2058	"	"	"	Washer (fibre)
2102	2050	Tension Disc

No.	Plate						
125421	2392	Tension Indicator
125416	2392	"	"	Flange
45865	2392	"	"	"	Stop Washer
51682zb	2392	"	"	Regulating Thumb Nut with 45339
45339	2392	"	"	"	Engaging Pin
32573	2047	"	"	Releasing Lever
97e	2055	"	"	"	Hinge Screw
12329	2047	"	"	"	Spring
45341	2392	"	"	Pin
125314	2047	"	"	Spring
*140178zb	2392	"	"	Stud
45352	...	"	"	140178zb with 51682zb
447c	2055	"	"	Set Screw
45351	...	Tension (graduated), complete, Nos. 45341, 45343, 45352, 45865, 66774, 125314, 125416, 125421 and two 2102
26075	2050	Thread Cutter and Holder
8422	2050	Thread Guard (head of arm)
32578	2047	"	"	Take-up Crank
1036c	2055	"	"	"	Set Screw
45261	2044	"	"	Lever
45262	...	"	"	"	complete, Nos. 45261, 45261 and 45265
45263	...	"	"	"	45262 with 45233 and 66593
45264	2044	"	"	"	Hinge Stud
45265	2044	"	"	"	Link
66593	2044	"	"	"	Hinge Stud
447c	2055	"	"	"	"	Set Screw	...
66774	2043	"	"	"	Spring
45343	2043	"	"	"	Thread Guard
125319	2047	Throat Plate for 45219
691za	2055	"	"	Screw (2)
*15404	...	Trade Mark
15405	...	"	"	Rivet (2)
45350	...	Drip Pan with four wood screws $\frac{1}{2}$ " No. 5

PARTS SPECIAL

TO

No. 201K2 Machine

Horizontal Rotating Hook ; Reverse Feed ; Solid Balance Wheel ; P.H. Motor and Singerlight ; for Family Use.

This machine is the same as No. 201K1 with the following exceptions :

No.	Plate				
*45327	...	Arm
45328	...	"	45327 with 443c, 15104, 32503, 45207, 45208, two each 448c and 15405

NOTE. Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

125350zb	2052	Balance Wheel with 125358
125364	...	"	"	125350 with 125352 to 125355 and two 125385	...
125351	2048	"	"	Gear (textolite)	...
125352	2048	"	"	"	125351 with 125356 and 125357
125353	2048	"	"	"	Collar with three 51281c
51281c	2056	"	"	"	Set Screw
125354	2048	"	"	"	Spring
125385	2048	"	"	"	Cushion Pin (eccentric)
125355	2048	"	"	"	Retaining Washer
125356	2048	"	"	"	Stud
125357	...	"	"	"	Washer
125358	2048	"	"	"	Spring Stud
51280zb	2048	Clamp Stop Motion Clamp Screw
246za	2048	"	"	"	Stop Screw
125359	2048	"	"	"	Washer
45294	2048	"	"	"	Flanged Bushing
45295	...	"	"	"	45294 with 51280zb
45336	...	Clamp Stop Motion , complete, Nos. 246za, 45295, 51320c and 125359

MOTOR PARTS

No.	Plate				
193555	...	Armature, complete, for P.H.K.3 Motor
193556	...	"	"	P.H.K.5	...
193557	...	"	"	P.H.K.6	...
193557	...	"	"	P.H.K.7	...
193558	...	"	"	P.H.K.8	...
193559	...	"	"	P.H.K.9	...
193560	...	"	"	P.H.K.10	...
193561	2052	"	"	P.H.K.11	...
193561	2052	"	"	P.H.K.12	...

No.	Plate					
193562	---	Armature, complete, for P.H.K.15 Motor
193563	---	" " " P.H.K.87 "
193564	---	" " " P.H.K.90 "
193560	---	" " " P.H.K.92 "
*193540	---	Armature Core, complete
*193528	---	" Shaft
193523	2054	" " Bearing Sleeve (commutator end)
447c	2055	" " " " (" ") Set Screw
193524	2054	" " " " (front end)
50617zb	2056	" " " " (" ") Cap Screw
447c	2055	" " " " (" ") Set Screw
193529	2054	" " Pinion (spiral), with two 462al
462al	2055	" " " Set Screw
193542	2054	" " Oil Sling
931275	---	" Wire Separator (linen)
194591	---	Brush (carbon) for 25 and 32 volts
192457	2054	" (") " 50 to 145 volts (2)
193799	---	" (") " 150 to 250 volts (2)
193543	2054	" Cap (2)
192458	2054	" Spring (2)
194113	2054	" Tube (2)
193546	2054	" " Insulating Bushing (2)
882c	2054	" " " " Set Screw (2)
193536	2052	Commutator, complete
193565	---	Field Coil, complete, for P.H.K.3 Motor
193568	---	Field Coil, complete, for P.H.K.5 Motor
193571	---	Field Coil, complete, for P.H.K.6 Motor
193574	---	Field Coil, complete, for P.H.K.7 Motor
193577	---	Field Coil, complete, for P.H.K.8 Motor
193580	---	Field Coil, complete, for P.H.K.9 Motor
193583	---	Field Coil, complete, for P.H.K.10 and P.H.K. 11 Motors
193586	---	Field Coil, complete, for P.H.K.12 Motor
193589	---	Field Coil, complete, for P.H.K.15 Motor
193592	---	Field Coil, complete, for P.H.K.87 Motor
193595	---	Field Coil, complete, for P.H.K.90 Motor
193598	---	Field Coil, complete, for P.H.K.92 Motor
727511	2054	" " Lead Bushing (rubber)
195834	---	" " " Terminal Clip (2)
192424	2054	" " Retainer (2)
193541	2052	" Core, complete
51286r	2054	" " Screw (2)
193526	2054	Grease Wick
193525	---	" " 193526 with 193527 (2)
193527	2054	" " Spring
51284r	2054	" " " Cap Screw (2)
193640	2054	" " " Retainer (2)

No.	Plate					
*192852	2052	Lead Cord
192854	2052	Lead Cord, complete, from lamp socket to three pin terminal, for Knee and Treadle Control, Nos. 192790, 192852, 192989 and Plug
†193544	2052	Motor Cover
224zb	2054	" " Screw (2)
†193522	2053	Motor Frame
†193545	2053	" " 193522 with 193523, 193524, two each 447c and 882c
†*193732	---	" " 193545 with 190zb, 45268, 45297, 51303zb, 51319zb, 125326, 125365 and 125462
† In ordering it is necessary to state class of machine.						
51285c	2054	Motor Frame Screw (2)
899677	2054	Name Plate
192790	2054	Three-Pin Terminal Adaptor Bushing
*192643	---	" " (female half) Housing (upper)
*192644	---	" " (" ") " (lower)
51093r	2056	" " (" ") " Screw
1768r	2056	" " (" ") " " Nut
192692	2054	" " (" ") Insert Clamp
192691	2054	" " (" ") " Sleeve
192989	2052	Three-Pin Terminal (female half) complete, Nos. 192643, 192644, two each 1768r, 51093r, three each 192691 and 192692
*193933	---	Three-Pin Terminal (male half) and Singerlight Switch Compartment
*193934	---	" " (" ") " " " Compartment 193933 with three 192793
192793	2054	" " (" ") Post
51582	2056	" " (" ") " Thumb Nut
701719	2054	" " (" ") " Washer
193935	2053	Three-Pin Terminal (male half) and Singerlight Switch Compartment, complete, Nos. 193934, three each 51582 and 701719
194093	2052	Three-Pin Terminal (male half) Bracket
51293c	2054	" " (" ") " Screw
50657r	2054	" " (" ") Screw
190439	---	Tube, filled with Singer Lubricant for Electric Motors
190613	---	Tube 190439 with 190612
190612	---	" Carton (paper)

PLUGS

No.	Plate	
198052	2052	Two-Pin Plug
198108	---	" " (Norwegian)
198138	---	" " (Danish)
198367	---	" " (Swiss)
97382	2053	Bayonet Plug, complete, Nos. 97383 and 97384
97383	2053	" " Body for 97382
97384	2053	" " Cover for 97382

SINGERLIGHT No. 193930

No.	Plate	
193911	2053	Singerlight Lamp Socket
194050	2053	" " " 193911 with 193912, 194083, two each 51399e and 193915
193912	2053	" " " Cap with 193913
*193913	---	" " " " Insert
51399e	2056	" " " " Screw
51367zb	2056	" " " " Screw
701994	2053	" " " " Insulating Washer
193914	---	" " " " Terminal Lug
191981	---	" " " " " Plunger
191980	---	" " " " " " Housing
191982	---	" " " " " " Spring
193915	---	Singerlight Lamp Socket Terminal, complete, Nos. 191980 to 191982 and 193914
*194074	---	Singerlight Lead (yellow tracer thread) for 194073
194084	2053	" " (white) for 194083
195834	---	" " Terminal Clip
194073	2053	Singerlight Lead (yellow tracer thread), complete, Nos. 194074 and 195834 for 194083
194083	---	Singerlight Lead, complete, Nos. 194073, 194075 and 194084
194075	2053	" " Tube, 10 $\frac{1}{8}$ " long (wiremould)
194082	2053	" " " Clamp
624c	2055	" " " " Set Screw
194085	---	" " " " Clamping Plate (fibre)
51401e	2056	" " " " " Screw
193931	2052	Singerlight Shade and Lamp Socket Housing with 51401e
*194273	2053	Singerlight Toggle Switch with 193919
*193893	---	" " " " Lead
195834	---	" " " " " Terminal Clip
193892	2053	Singerlight Toggle Switch Lead, complete, Nos. 193893 and 195834

No.	Plate	
51623	2056	Singerlight Toggle Switch Lock Nut
193919	2054	" " " Thumb Nut (moulded)
194274	2053	Singerlight Toggle Switch with Lead, complete, Nos. 51623, 193892 and 194273
193930	---	Singerlight (less lamp and switch), complete, Nos. 51367zb, 193931, 194050, 194085 and 701994
641j	2055	" Screw

SINGERLIGHT LAMP

No.	Plate	
194120	---	Singerlight Lamp

NOTE. When ordering lamps for Singerlights, it is necessary to state the exact voltage required.

Example: 194120, 240 volts.

RADIO NOISE ELIMINATORS
for No. 201K2 Machine

No.	Plate	
198769	---	Eliminator .1 + .1 Microfarads, with two fuses, Nos. 198775 and 198778
198771	2310	Eliminator 198769 with 194525, 194526, 198770 and three 198414
198768	---	Eliminator, complete, Nos. 198771 and two SS616
SS616	2310	Eliminator Fastening Screw
For No. 201K2 Machine (when grounded)		
No.	Plate	
198779	---	Eliminator .1 + .1 + .005 Microfarads, with two fuses, Nos. 198776 and 198778
198773	2310	Eliminator 198779 with 194525, 194526, 198771 and three 198414
198772	---	Eliminator, complete, Nos. 198773 and two SS616
SS616	2310	Eliminator Fastening Screw

BOBBIN WINDER FOR

Nos. 201K1, 201K3 and 201K4 Machines

No.	Plate	
15072	2050	Bobbin Position Pin
†125324	2049	Bracket (belt cover)
158e	2055	" Screw (2)
66670	2050	Frame
45297	---	" 66670 with 15288 and 66671
51319zb	2056	" Hinge Screw
66601	2050	" Spring
15287	2050	Friction Ring (rubber)
15288	2050	Pulley
66671	2049	Spindle with 15072
2007	2050	Spool Pin
8879	2050	" " Washer (cloth)
45268	2049	Stop Latch
51303zb	2055	" " Hinge Screw
125462	2050	" " Spring
125395	2392	Tension Bracket
125396	---	" " complete, Nos. 45845 to 45847, 125395 and 140138b
193zb	2049	" " Screw
7071	2050	" " " Washer
45845	2392	" Disc
45847	2392	" " Spring
45846	2392	" " " Disc
140138b	2392	" Screw
125326	2050	Tripping Arm
190zb	2055	" " Screw
45269	2049	Bobbin Winder , complete, Nos. 190zb, 15287, 45268, 45297, 51303zb, 51319zb, 66601, 125324, 125326 and 125462

† In ordering it is necessary to state class of machine.

BOBBIN WINDER PARTS FOR

No. 201K2 Machine

No.	Plate	
15072	2050	Bobbin Position Pin
66670	2050	Frame
45297	---	" 66670 with 15288 and 66671
51319zb	2056	" Hinge Screw
125365	2049	" Spring
15287	2050	Friction Ring (rubber)
15288	2050	Pulley
66671	2049	Spindle with 15072
2007	2050	Spool Pin
8879	2050	" " Washer (cloth)
45268	2049	Stop Latch
51303zb	2055	" " Hinge Screw
125462	2050	" " Spring
125395	2392	Tension Bracket
125396	---	" " complete, Nos. 45845 to 45847, 125395 and 140138b
193zb	2049	" " Screw
7071	2050	" " " Washer
45845	2392	" Disc
45847	2392	" " Spring
45846	2392	" " " Disc
140138b	2392	" Screw
125326	2050	Tripping Arm
190zb	2055	" " Screw

ATTACHMENTS

ATTACHMENT SET

(Supplied with Machines to Great Britain)

No.	Plate							
121464	2574	Binder
36865	2574	Edge Stitcher
121441	2574	Gathering Foot (double toe)
35931	2574	Hemmer (adjustable)
15 × 1	---	Needles (6)
86642	2574	Ruffler
25537	2574	Screw Driver (machine)
120378	2574	" " (bobbin case)
8879	2574	Spool Pin Washer (cloth)
160810	---	Set of Attachments, complete, Nos. 25537, 35931, 36865, 86642, 120378, 121441, 121464, two 8879 and six needles
120855	2575	Hemmer (foot) $\frac{5}{8}$ " hem
32522	2047	Rotating Hook Bobbin (3)
120861	---	Tin of Oil (3 oz.)

The following may be purchased separately :

25525	2575	Bias Gauge
25527b	2575	Cloth Guide
50053b	2575	" " and Under Braider Thumb Screw
120914	2575	Feller (foot)
35932	2575	Quilter
121170	909	Ruffler Shirring Plate
25539	2575	Stiletto
36583	1956	Tucker
121547	909	Under Braider

ART WORK AND DARNING

No.	Plate						
85893	1956	Embroidery Foot (for art work)
121094	2575	Spring Darning Foot

CORDING FEET

FOR STITCHING ON EDGE AND INSERTING CORD

No.	Plate						
125035	2575	Presser Foot for sewing on left side of needle
121875	---	Presser Foot
140347w	2575	" " Adjusting Thumb Screw
121876	---	" " Body
121877	2575	Presser Foot (adjustable for sewing on the right or left side of the needle), complete, Nos. 121875, 121876 and 140347w, for Cording and Slide Fastener Work

IMITATION HEMSTITCHING ATTACHMENT

No.	Plate						
120687	1956	with Yielding Presser Plate

OBSOLETE PARTS

No.	Plate	
45253	...	Rotating Hook Slide
45335	2044	" " " Spring
45255	—	Rotating Hook Slide , complete, Nos. 45253, 45335 and two 51282zj

Numerical List of Parts

No.	Plate	
85c	2055	Presser Bar Lifter Hinge Screw
NN95j	2055	Embroidery Hoop Clamping Bracket Screw Nut for 96417 to 96421, 96423 and 96424
97c	2055	Tension Releasing Lever Hinge Screw
138c	2055	Arm Screw
157j	2055	Feed Lifting Rock Shaft Crank Clamping Screw for 45225
158c	2055	Bobbin Winder Bracket Screw for 45269
175j	2055	Feed Forked Connection Adjusting Screw for 45222
183c	2114	Hand Attachment Body Bracket Screw for 94052zb
190zb	2055	Bobbin Winder Tripping Arm Screw for 45269 and 193732
193zb	2049	Bobbin Winder Tension Bracket Screw
203c	2055	Rotating Hook Driving Shaft Bevel Gear (back) Cover Screw
207c	2055	Rotating Hook Driving Shaft Bevel Gear (front) Cover Screw
207e	2055	Rotating Hook Shaft Bevel Gear Cover Screw
207f	2055	Rotating Hook Bobbin Case Position Plate Screw
208al	2055	Feed Dog Screw
224zb	2054	Motor Cover Screw for 201K2 Machine
239e	2045	Rotating Hook Bobbin Case Position Plate Loop Guard Screw for 45241
246za	2048	Clamp Stop Motion Clamp Stop Screw for 45336
248za	2055	Clamp Stop Motion Clamp Stop Screw for 45312
256zb	2055	Clamp Stop Motion Clamp Screw for 45313
304c	2055	Feed Lifting Rock Shaft Screw Centre
304e	2055	Feed Rock Shaft Screw Centre
315c	2055	Feed Bar Screw Centre
335r	2055	Slack Thread Regulator and Tension Thread Guide Screw
335zb	2055	Stitch Indicator Plate Screw
375c	2055	Feed Connecting Rod Hinge Screw
399a	2114	Hand Attachment Gear Cover Screw for 94052zb
440c	2055	Rotating Hook Shaft Flanged Bushing Set Screw
443c	2055	Arm Shaft (horizontal) Bushing Set Screw for 45202 and 45328

No.	Plate	
447c	2055	Armature Shaft Bearing Sleeve (commutator end) Set Screw for 193545
447c	2055	Armature Shaft Bearing Sleeve (front end) Set Screw for 193545
447c	2055	Tension Stud Set Screw
447c	2055	Thread Take-up Lever Link Hinge Stud Set Screw
448c	2055	Arm Shaft (upright) Bushing (lower) Set Screw for 45202 and 45328
448c	2055	Arm Shaft (upright) Bushing (upper) Set Screw for 45202 and 45328
448c	2055	Rotating Hook Driving Shaft Bushing (back) Set Screw
453c	2055	Presser Bar Guide Bracket Set Screw for 45237
462a1	2055	Armature Shaft Pinion Set Screw for 193529
SS528j	2055	Embroidery Hoop Clamping Bracket Screw for 96417 to 96421, 96423 and 96424
SS565e	2114	Hand Attachment Driver Finger Latch Screw Stud for 94052zb
SS566c	2114	Hand Attachment Screw for 94052zb
SS567e	2114	Hand Attachment Driver Finger Driving Pad and Plate Binding Screw for 94041
SS599f	2114	Hand Attachment Gear Screw Stud for 94052zb
SS600f	2114	Hand Attachment Pinion Screw Stud for 94052zb
SS616	2310	Radio Noise Eliminator Fastening Screw for 198768 and 198772
624c	2055	Singerlight Lead Tube Clamp Set Screw for 201K2 Machine
641j	2055	Singerlight Screw for 201K2 Machine
665zb	2055	Needle Bar Thread Guard Screw for 45353
691za	2055	Throat Plate Screw
707e	2045	Rotating Hook Bobbin Case Retaining Ring Spring Screw for 45272
882e	2054	Brush Tube Insulating Bushing Set Screw for 193545
896e	2055	Feed Connecting Rod Cap Screw for 45217
1036c	2055	Thread Take-up Crank Set Screw for 45234
1085e	2055	Feed Forked Connection Slide Block Screw Stud for 125335
1120c	2055	Rotating Hook Shaft Bevel Gear Set Screw for 45349
1130e	2055	Needle Bar Connecting Link Cap Screw for 45233
1133c	2055	Needle Bar Bushing Set Screw

No.	Plate	
1134c	2056	Needle Bar Crank Position Screw for 45234
1172c	2045	Rotating Hook Bobbin Case Tension Regulating Screw for 45276
1173d	2045	Rotating Hook Bobbin Case Tension Spring Screw for 45276
1259c	2045	Arm Shaft (horizontal) Bevel Gear Set Screw for 45346
1259c	2045	Arm Shaft (upright) Bevel Gear (lower) Set Screw for 45347
1259c	2045	Arm Shaft (upright) Bevel Gear (upper) Set Screw for 45348
1259c	2045	Rotating Hook Driving Shaft Bevel Gear (back) Set Screw for 45853
1259c	2045	Rotating Hook Driving Shaft Bevel Gear (front) Set Screw for 45852
1299e	2055	Feed Cam and Feed Lifting Eccentric Position Screw for 45322
1353c	2045	Needle Bar Connecting Stud Set Screw for 66559
1513j	2055	Feed Lifting Rock Shaft Screw Centre Nut
1513j	2055	Feed Rock Shaft Screw Centre Nut
1518j	2055	Feed Connecting Rod Hinge Screw Nut
1519j	2055	Feed Bar Screw Centre Nut
1520j	2055	Feed Forked Connection Hinge Screw Nut
1550j	2058	Feed Reversing Handle Nut for 125381
1768r	2056	Three-Pin Terminal (female half) Housing Screw Nut for 192989
1813	2055	Feed Throw-out Lever Roller and Stud for 45220
2007	2050	Arm Spool Pin
2007	2050	Bobbin Winder Spool Pin
2020	2050	Clamp Stop Motion Clamp Washer for 45312
2070	2050	Presser Bar Spring Washer
2102	2050	Tension Disc for 45351
4389	2050	Arm Dowel Pin (for repairs only)
7071	2050	Bobbin Winder Tension Bracket Screw Washer
8217	2050	Feed Regulator Hinge Screw Friction Washer
8366	2041	Presser Bar
8422	2050	Thread Guard (head of arm)
8879	2574	Spool Pin Washer (cloth) for 160810
12329	2047	Tension Releasing Lever Spring
15072	2050	Bobbin Winder Bobbin Position Pin for 66671
15282	1152	Balance Wheel, 2 1/4" pulley, for 201K1 and 201K4 Machines

No.	Plate	
15287	2050	Bobbin Winder Friction Ring (rubber) for 45269 and 201K2 Machine
15288	2050	Bobbin Winder Pulley for 45297
*15404	--	Trade Mark for 45202 and 45328
15405	--	Trade Mark Rivet for 45202 and 45328
21360	2047	Needle Bar Hole Plug
25525	2575	Bias Gauge
25527b	2575	Cloth Guide
25537	2574	Screw Driver (Machine) for 160810
25539	2575	Stiletto
26075	2050	Thread Cutter and Holder
32503	2047	Arm Shaft (horizontal) Bushing for 45202 and 45328
32519	2045	Needle Stop Pin for 45323
32522	2047	Rotating Hook Bobbin
32573	2047	Tension Releasing Lever
32578	2047	Thread Take-up Crank for 45233
32672	1722	Balance Wheel, 3 1/2" pulley, for 201K3 Machine
32675	2047	Presser Bar Spring
35931	2574	Hemmer (adjustable) for 160810
35932	2575	Quilter
36583	1956	Tucker
36865	2574	Edge Stitcher for 160810
*45201	--	Arm for 45202
45202	--	Arm 45201 with 443c, 15104, 32503, 45207, 45208, two each 448c and 15405, for 201K1, 201K3 and 201K4 Machines
<i>NOTE: Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled</i>		
45207	2046	Arm Shaft (upright) Bushing (lower) for 45202 and 45328
45208	2046	Arm Shaft (upright) Bushing (upper) for 45202 and 45328
45209	2044	Arm Top Cover with 45210
*45210	--	Arm Top Cover Hub for 45209
*45211	--	Bed
<i>NOTE: Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.</i>		
*45212	--	Face Plate for 45213
45213	2041	Face Plate 45212 with 45214
45214	2043	Face Plate Thread Guard 45359 with 125424 for 45213

No.	Plate	
45215	2041	Feed Bar
45217	2042	Feed Connecting Rod with 45218, 125044 and two 896e
*45218	--	Feed Connecting Rod Cap for 45217
45219	2043	Feed Dog (12 teeth, 14 teeth to the inch) for 125319
45220	2044	Feed Throw-out Lever with 1813 for 45226
45221	2043	Feed Throw-out Lever Thumb Screw Retaining Ring for 45226
45222	2042	Feed Forked Connection with 175j for 45291
45223	2042	Feed Lifting Rock Shaft for 45224
45224	--	Feed Lifting Rock, complete, complete, Nos. 45223 and 45226
45225	2044	Feed Lifting Rock Shaft Crank with 157j for 45226
45226	--	Feed Lifting Rock Shaft Crank 45225 with 45220, 45221, 50061j and 51294j for 45224
45229	2042	Feed Rock Shaft
*45231	--	Needle Bar Connecting Link with 51092c for 45232
45232	2043	Needle Bar Connecting Link 45231 with 66559 for 45233
45233	--	Needle Bar Connecting Link 45232 with 1130e and 32578 for 45263
45234	2046	Needle Bar Crank with 1036c and 1134c
45237	2043	Presser Bar Guide Bracket with 453c
45241	--	Rotating Hook Bobbin Case Position Plate 45292 with 45293 and two 239e
45242	2041	Rotating Hook Driving Shaft
45244	2042	Rotating Hook Driving Shaft Bevel Gear (back) Cover, complete, Nos. 45286 and 45287
45246	2042	Rotating Hook Driving Shaft Bevel Gear (front) Cover
45247	2046	Rotating Hook Driving Shaft Bushing (back)
45249	2043	Rotating Hook Shaft with 45282
45251	2042	Rotating Hook Shaft Bevel Gear Cover
45252	2046	Rotating Hook Shaft Flanged Bushing
45253	--	Rotating Hook Slide for 45255 (Obsolete)
45255	--	Rotating Hook Slide, complete, Nos. 45253, 45335 and two 51282zj (Obsolete)
45261	2044	Thread Take-up Lever for 45262
45262	--	Thread Take-up Lever, complete, Nos. 45261, 45264 and 45265 for 45263
45263	--	Thread Take-up Lever 45262 with 45233 and 66593

No.	Plate	
45264	2044	Thread Take-up Lever Hinge Stud for 45262
45265	2044	Thread Take-up Lever Link for 45262 ...
45268	2049	Bobbin Winder Stop Latch for 45269 and 193732 ...
45269	2049	Bobbin Winder, complete, Nos. 190zb, 15287, 45268, 45297, 51303zb, 51319zb, 66601, 125324, 125326 and 125462 for 201K1, 201K3 and 201K4 Machines ...
*45270	2045	Rotating Hook for 45271 ...
45271	---	Rotating Hook 45270 with 45281 and two 51306e for 45272 ...
45272	---	Rotating Hook 45271 with two each 707e and 45279 for 45273 ...
45273	2045	Rotating Hook, complete, Nos. 45272 and 45278 for 45274 ...
45274	---	Rotating Hook and Bobbin Case, complete, Nos. 45273 and 45276 ...
*45275	---	Rotating Hook Bobbin Case for 45276 ...
45276	2045	Rotating Hook Bobbin Case, complete, Nos. 1172c, 1173d, 45275, 45277, 45280 and 51302e for 45274 ...
45277	2045	Rotating Hook Bobbin Case Finger for 45276
45278	2045	Rotating Hook Bobbin Case Retaining Ring for 45273 ...
45279	2045	Rotating Hook Bobbin Case Retaining Ring Spring for 45272 ...
45280	2045	Rotating Hook Bobbin Case Tension Spring for 45276 ...
45281	2045	Rotating Hook Needle Guard for 45271 ...
45282	2045	Rotating Hook Position Pin for 45249 ...
45285	2047	Needle Clamp 45334 with 51308a1 ...
*45286	---	Rotating Hook Driving Shaft Bevel Gear (back) Cover Body for 45244 ...
*45287	---	Rotating Hook Driving Shaft Bevel Gear (back) Cover Body End Cap for 45244 ...
*45289	---	Stitch Regulating Thumb Screw Bushing for 45308 ...
45291	---	Feed Forked Connection 45222 with 125335
45292	2045	Rotating Hook Bobbin Case Position Plate for 45241 ...
45293	2045	Rotating Hook Bobbin Case Position Plate Loop Guard for 45241 ...
45294	2048	Clamp Stop Motion Flanged Bushing for 45295
45295	---	Clamp Stop Motion Flanged Bushing 45294 with 51280zb for 45336 ...
45297	---	Bobbin Winder Frame 66670 with 15288 and 66671, for 45269 and 193732 ...

No.	Plate	
45299	2042	Arm Shaft (horizontal) ...
45305	2058	Feed Reversing Handle for 125381 ...
45306	2058	Stitch Indicator Plate for 45309 ...
45307	---	Stitch Regulating Plate for 45308 ...
45308	2058	Stitch Regulating Plate 45307 with 45289 for 45309 ...
45309	---	Stitch Regulating Plate 45308 with 45306, 45310, 51312zb and 125400 ...
45310	2058	Stitch Regulating Thumb Screw Washer (fibre) for 45309 ...
45311	2046	Clamp Stop Motion Flanged Bushing for 45313 ...
45312	---	Clamp Stop Motion, complete, Nos. 248za, 2020, 45313 and 51320c, for 201K1, 201K3 and 201K4 Machines ...
45313	---	Clamp Stop Motion Flanged Bushing 45311 with 256zb for 45312 ...
45319	---	Presser Foot Plate for 45321 ...
*45320	---	Presser Foot Shank for 45321 ...
45321	2017	Presser Foot (hinged), complete, Nos. 45319, 45320 and 45329 ...
45322	2046	Feed Cam and Feed Lifting Eccentric (counterbalanced) with 1299c ...
45323	2043	Needle Bar with 32519 and 45324 ...
*45324	2048	Needle Bar Plug for 45323 ...
45325	2046	Feed Regulator for 45326 ...
45326	---	Feed Regulator 45325 with 125381 ...
*45327	---	Arm for 45328 ...
45328	---	Arm 45327 with 443c, 15404, 32503, 45207, 45208, two each 448c and 15405 for 201K2 Machine ...

NOTE. Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

45329	---	Presser Foot Hinge Pin for 45321 ...
45334	---	Needle Clamp with 140545zc, for 45285 ...
45335	2044	Rotating Hook Slide Spring for 45255 (Obsolete)
45336	---	Clamp Stop Motion, complete, Nos. 246za, 45295, 51320c and 125359 for 201K2 Machine ...
45339	2392	Tension Regulating Thumb Nut Engaging Pin for 51682zb ...
45341	2392	Tension Releasing Pin for 45351 ...
45343	2043	Thread Take-up Spring Thread Guard for 45351 ...

No.	Plate	
45345	2044	Slack Thread Regulator and Tension Thread Guide
45346	2044	Arm Shaft (horizontal) Bevel Gear (right hand spiral) with two 1259c
45347	2044	Arm Shaft (upright) Bevel Gear (lower, right hand spiral) with two 1259c
45348	2044	Arm Shaft (upright) Bevel Gear (upper, left hand spiral) with two 1259c
45349	2044	Rotating Hook Shaft Bevel Gear (left hand spiral) with two 1120c
45350	---	Drip Pan with four wood screws $\frac{1}{2}$ " No. 5
45351	---	Tension (graduated), complete, Nos. 45341, 45343, 45352, 45865, 66774, 125314, 125416, 125421 and two 2102
45352	---	Tension Stud 140178zb with 51682zb, for 45351
45353	---	Needle Bar Bushing 66558 with 665zb and 45354
45354	2044	Needle Bar Thread Guard for 45353
45355	2044	Needle Clamp Gib and Thread Guard
45356	2043	Rotating Hook Slide for 45358
45357	2043	Rotating Hook Slide Spring for 45358
45358	---	Rotating Hook Slide, complete, Nos. 45356, 45357 and two 51282zj
45359	2043	Face Plate Thread Guard for 45214
45360	2392	Rotating Hook Driving Shaft Bushing (front)
45845	2392	Bobbin Winder Tension Disc for 125396
45846	2392	Bobbin Winder Tension Disc Spring Disc for 125396
45847	2392	Bobbin Winder Tension Disc Spring for 125396
45852	2044	Rotating Hook Driving Shaft Bevel Gear (front, right hand spiral) with two 1259c
45853	2044	Rotating Hook Driving Shaft Bevel Gear (back, left hand spiral) with two 1259c
45865	2392	Tension Indicator Flange Stop Washer for 45351

No.	Plate	
50053b	2575	Cloth Guide and Under Braider Thumb Screw
50061j	2055	Feed Throw-out Lever Hinge Screw for 45226
50150c	2045	Rotating Hook Driving Shaft Collar Screw for 66581
50463f	2045	Rotating Hook Screw
50617zb	2056	Armature Shaft Bearing Sleeve (front end) Cap Screw for 201K2 Machine
50657r	2054	Three-Pin Terminal (male half) Screw for 201K2 Machine
50684zb	2056	Face Plate Thumb Screw
50996zb	2056	Face Plate Screw
51002e	2055	Needle Bar Connecting Link Adjusting Screw for 45231
51045c	2055	Machine Hinge Connection Set Screw
51093r	2056	Three-Pin Terminal (female half) Housing Screw for 192989
51224zb	2055	Arm Side Cover Thumb Screw
51224zb	2055	Presser Foot Thumb Screw
*51228zb	2055	Pressure Regulating Thumb Screw for 66773
51252c	2055	Feed Forked Connection Hinge Screw (eccentric)
51280zb	2048	Clamp Stop Motion Clamp Screw for 45295
51281c	2056	Balance Wheel Gear Collar Set Screw for 125353
51282zj	2044	Rotating Hook Slide Spring Screw for 45255 and 45358
51284r	2054	Grease Wick Spring Cap Screw for 201K2 Machine
51285e	2054	Motor Frame Screw for 201K2 Machine
51286r	2054	Field Core Screw for 201K2 Machine
51293c	2054	Three-Pin Terminal (male half) Bracket Screw for 201K2 Machine
51294x	2056	Feed Throw-out Lever Thumb Screw for 45226
51295e	2056	Feed Regulator Hinge Screw
51302e	2045	Rotating Hook Bobbin Case Finger Screw for 45276
51303zb	2055	Bobbin Winder Stop Latch Hinge Screw for 45269 and 193732
51306e	2045	Rotating Hook Needle Guard Screw for 45271
51308af	2055	Needle Clamp Position Screw for 45285
51312zb	2058	Stitch Regulating Thumb Screw for 45309
51319zb	2056	Bobbin Winder Frame Hinge Screw for 45269 and 193732

No.	Plate	
51320c	2056	Clamp Stop Motion Flanged Bushing Set Screw for 45312 and 45336
51367zb	2056	Singerlight Lamp Socket Screw for 193930
51399e	2056	Singerlight Lamp Socket Cap Screw for 194050
51401e	2056	Singerlight Lead Tube Clamping Screw for 193931
51582	2056	Three-Pin Terminal (male half) Post Thumb Nut for 193935
51623	2056	Singerlight Toggle Switch Lock Nut for 194274
51682zb	2392	Tension Regulating Thumb Nut with 45339, for 45352
55531	2114	Hand Attachment Crank Lever Lock Pin Spring for 94051zb

No.	Plate	
66558	2050	Needle Bar Bushing for 45353
66559	2047	Needle Bar Connecting Stud with 45232, for 45232
66561	2047	Needle Bar Timing Gauge
66564	2017	Presser Bar Lifter
66581	2043	Rotating Hook Driving Shaft Collar with two 50150c
66593	2044	Thread Take-up Lever Link Hinge Stud for 45263
66601	2050	Bobbin Winder Frame Spring for 45269
66643	2042	Arm Shaft (upright)
66670	2050	Bobbin Winder Frame for 45297
66671	2049	Bobbin Winder Spindle with 15072 for 45297
66752	2050	Pressure Regulating Thumb Screw Plug (felt wick) for 66773
66773	—	Pressure Regulating Thumb Screw 51228zb with 66752
66774	2043	Thread Take-up Spring for 45351

81108 THREAD TAKE-UP LEVER LINK HINGE STUD FOR 81111

81111 THREAD TAKE-UP LEVER 45263 WITH 45232 AND 45233 AND 81108 FOR 206K21, 206K23 AND 206K24 M/C9 FORMERLY S/N R37196

No.	Plate	
80028	2114	Hand Attachment Pinion Dowel Pin for 94070
85893	1956	Embroidery Foot (for art work)
86642	2574	Ruffler for 160810
87586		Embroidery Hoop (round, birch) 5 $\frac{5}{8}$ " diam. \times 7 $\frac{7}{8}$ " high
87589	1221	Embroidery Hoop (round, birch) 8" diam. \times 7 $\frac{7}{8}$ " high
87593		Embroidery Hoop (round, birch) 10" diam. \times 7 $\frac{7}{8}$ " high
87595		Embroidery Hoop (round, birch) 12" diam. \times 1" high
87597		Embroidery Hoop (oval, birch) 12" \times 5 $\frac{1}{2}$ " \times 7 $\frac{7}{8}$ " high
94016	2284	Hand Attachment Gear Cover for 94052zb
94027	2284	Hand Attachment Body Bracket for 94052zb
94028	2114	Hand Attachment Crank Handle (wood) for 94034zb
94029zb	2114	Hand Attachment Crank Handle Spindle for 94034zb
94030zb	2114	Hand Attachment Crank Handle Spindle Flange (loose) for 94034zb
94031za	2284	Hand Attachment Crank Lever for 94034zb
94032	2114	Hand Attachment Crank Lever Lock Pin for 94051zb
94033zb	2114	Hand Attachment Crank Lever Lock Pin Head for 94051zb
94034zb		Hand Attachment Crank, complete, Nos. 94028, 94029zb, 94030zb and 94031za, for 94052zb
94036	2114	Hand Attachment Driver Finger for 94041
94037	2114	Hand Attachment Driver Finger Latch for 94052zb
94038	2114	Hand Attachment Driver Finger Latch Spring for 94052zb
94039	2114	Hand Attachment Driver Finger Driving Pad (raw-hide) for 94041
94040	2114	Hand Attachment Driver Finger Driving Pad Plate for 94041
94041		Hand Attachment Driver Finger 94036 with SS567c, 94039 and 94040 for 94052zb
94044	2114	Hand Attachment Driver Finger Hinge Pin for 94052zb
94046	2114	Hand Attachment Driver for 94070
94048	2114	Hand Attachment Pinion for 94070
94050	2284	Hand Attachment Body for 94052zb

No.	Plate	
94051zb	2284	Hand Attachment Gear, with 55531, 94032 and 94033zb, for 94052zb
94052zb	2284	Hand Attachment, complete, Nos. SS565e, SS566e, SS599f, SS600f, 94016, 94027, 94034zb, 94037, 94038, 94041, 94044, 94050, 94051zb, 94069, 94070, two each 183e and 399a
94069	2114	Hand Attachment Crank Hinge Pin for 94052zb
94070	—	Hand Attachment Driver 94046 with 80028 and 94048, for 94052zb
96416	—	Embroidery Hoop (round, birch) 7" diam. \times $7\frac{m}{m}$ high
96417	—	Embroidery Hoop (round, birch) $5\frac{5}{8}$ " diam. \times $7\frac{m}{m}$ high, with SS528j, NN95j, two 96425 and four 96427
96418	—	Embroidery Hoop (round, birch) 7" diam. \times $7\frac{m}{m}$ high with SS528j, NN95j, two 96426 and four 96427
96419	—	Embroidery Hoop (round, birch) 8" diam. \times $7\frac{m}{m}$ high, with SS528j, NN95j, two 96426 and four 96427
96420	—	Embroidery Hoop (round, birch) 10" diam. \times $7\frac{m}{m}$ high with SS528j, NN95j, two 96426, and four 96427
96421	—	Embroidery Hoop (round, birch) 12" diam. \times $\frac{1}{2}$ " high, with SS528j, NN95j, two 96844 and four 96845
96422	1221	Embroidery Hoop (oval, birch) $9" \times 4\frac{1}{2}" \times 7\frac{m}{m}$ high
96423	—	Embroidery Hoop (oval, birch) $9" \times 4\frac{1}{2}" \times 7\frac{m}{m}$ high, with SS528j, NN95j, 96425, 96426 and four 96427
96424	—	Embroidery Hoop (oval, birch) $12" \times 5\frac{1}{2}" \times 7\frac{m}{m}$ high, with SS528j, NN95j, 96425, 96426 and four 96427
96425	2050	Embroidery Hoop Clamping Bracket for 96417, 96423 and 96424
96426	2050	Embroidery Hoop Clamping Bracket for 96418 to 96420, 96423 and 96424
96427	2050	Embroidery Hoop Clamping Bracket Rivet for 96417 to 96420, 96423 and 96424
96844	—	Embroidery Hoop Clamping Bracket for 96421
96845	—	Embroidery Hoop Clamping Bracket Rivet for 96421

No.	Plate	
97382	2053	Bayonet Plug, complete, Nos. 97383 and 97384
97383	2053	Bayonet Plug Body for 97382
97384	2053	Bayonet Plug Cover for 97382

No.	Plate	
120290	930	Ruffler
120378	2574	Screw Driver (Bobbin Case) for 160810 ...
120687	1956	Imitation Hemstitching Attachment with Yielding Presser Plate
120855	2575	Hemmer (foot), $\frac{5}{16}$ " hem
120861	---	Tin of Oil (3 oz.)
120914	2575	Feller (foot)
121094	2575	Spring Darning Foot
121170	909	Ruffler Shirring Plate
121441	2574	Gathering Foot (double toe) for 160810 ...
121464	2574	Binder for 160810
121547	909	Under Braider
121875	---	Presser Foot for 121877
121876	---	Presser Foot Body for 121877
121877	2575	Presser Foot (adjustable for sewing on the right or left side of the needle), complete, Nos. 121875, 121876 and 140347w for Cording and Slide Fastener Work ...
125035	2575	Presser Foot (for sewing on left side of needle) for Stitching on Edge and Insert- ing Cord
125044	2050	Feed Connecting Rod Oil Pad (felt) for 45217
125047	2047	Feed Forked Connection Slide Block for 125335
125314	2047	Tension Spring for 45351
125319	2047	Throat Plate for 45219
†125324	2049	Bobbin Winder Bracket (belt cover) for 45269
125326	2050	Bobbin Winder Tripping Arm for 45269 and 193732
125331	2050	Arm Oil Pad (felt) for oiling Arm Shaft (horizontal) Back Bearing
125333	2050	Arm Oil Pad Spring
125334	2050	Arm Oil Pad Spring Cap
125335	---	Feed Forked Connection Slide Block 125047 with 1085e, for 45291
125350zb	2052	Balance Wheel with 125358 for 125364 ...
125351	2048	Balance Wheel Gear (textolite) for 125352 ...
125352	2048	Balance Wheel Gear 125351 with 125356 and 125357 for 125364
125353	2048	Balance Wheel Gear Collar with three 51281c for 125364
125354	2048	Balance Wheel Gear Spring for 125364 ...
125355	2048	Balance Wheel Gear Spring Retaining Washer for 125364

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No.	Plate	
125356	2048	Balance Wheel Gear Spring Stud for 125352
125357	---	Balance Wheel Gear Spring Stud Washer for 125352
125358	2048	Balance Wheel Spring Stud for 125350zb ...
125359	2048	Clamp Stop Motion Clamp Washer for 45336
125364	---	Balance Wheel 125350 with 125352 to 125355 and two 125385 for 201K2 Machine ...
125365	2049	Bobbin Winder Frame Spring for 193732 ...
125381	---	Feed Reversing Handle 45305 with 1550j for 45326
125385	2048	Balance Wheel Gear Spring Cushion Pin (eccentric) for 125364
125395	2392	Bobbin Winder Tension Bracket for 125396
125396	---	Bobbin Winder Tension Bracket, complete, Nos. 45845 to 45847, 125395 and 140138b
125400	2044	Stitch Regulating Thumb Screw Friction Washer for 45309
125416	2392	Tension Indicator Flange for 45351
125421	2392	Tension Indicator for 45351
125424	2043	Face Plate Thread Guard Rivet for 45214 ...
125425	2392	Arm Side Cover
125462	2050	Bobbin Winder Stop Latch Spring for 45269 and 193732

No.	Plate	
140138b	2392	Bobbin Winder Tension Screw for 125396 ...
*140178zb	2392	Tension Stud for 45352
140238c	2392	Rotating Hook Driving Shaft Bushing (front) Set Screw
140347w	2575	Presser Foot Adjusting Thumb Screw for 121877
140545zc	2055	Needle Clamp Thumb Screw for 45334 ...

No.	Plate	
190439		Tube, filled with Lubricant for Singer Electric Motors, for 190613
190612		Tube Carton (paper) for 190613
190613		Tube 190439 with 190612, for P.H.K. Motors, for 201K2 Machine
191980		Singerlight Lamp Socket Terminal Plunger Housing for 193915
191981		Singerlight Lamp Socket Terminal Plunger for 193915
191982		Singerlight Lamp Socket Terminal Plunger Spring for 193915
192421	2054	Field Coil Retainer for 201K2 Machine ...
192457	2054	Brush (carbon) for 50 to 145 volts for 201K2 Machine
192458	2054	Brush Spring for 201K2 Machine
*192643		Three-Pin Terminal (female half) Housing (upper) for 192989
*192644		Three-Pin Terminal (female half) Housing (lower) for 192989
192691	2054	Three-Pin Terminal (female half) Insert Sleeve for 192989
192692	2054	Three-Pin Terminal (female half) Insert Clamp for 192989
192790	2054	Three-Pin Terminal Adaptor Bushing for 192851
192793	2054	Three-Pin Terminal (male half) Post for 193934
192851	2052	Lead Cord, complete, from Lamp Socket to Three-Pin Terminal, Nos. 192790, 192852, 192989 and Plug, for Knee and Treadle Control for 201K2 Machine
*192852	2052	Lead Cord for 192851
192989	2052	Three-Pin Terminal (female half), complete, Nos. 192643, 192644, two each 1768r, 51093r, three each 192691 and 192692 for 192851
†193522	2053	Motor Frame for 193545
193523	2054	Armature Shaft Bearing Sleeve (commutator end) for 193545
193524	2054	Armature Shaft Bearing Sleeve (front end) for 193545
193525		Grease Wick 193526 with 193527 for 201K2 Machine
193526	2054	Grease Wick for 193525
193527	2054	Grease Wick Spring for 193525

‡ In ordering it is necessary to state class of machine

No.	Plate	
*193528	---	Armature Shaft for 201K2 Machine ...
193529	2054	Armature Shaft Pinion (spiral), with two 462al for 201K2 Machine ...
193536	2052	Commutator, complete, for 201K2 Machine ...
*193540	---	Armature Core, complete, for 201K2 Machine ...
193541	2052	Field Core, complete, for 201K2 Machine ...
193542	2054	Armature Shaft Oil Sling for 201K2 Machine ...
193543	2054	Brush Cap for 201K2 Machine ...
†193544	2052	Motor Cover for 201K2 Machine ...
†193545	2053	Motor Frame 193522 with 193523, 193524, two each 447c and 882e for 193732 ...
193546	2054	Brush Tube Insulating Bushing for 201K2 Machine ...

Nos. 193555 to 193600 are for 201K2 Machine.

193555	---	Armature, complete, for P.H.K.3 Motor ...
193556	---	Armature, complete, for P.H.K.5 Motor ...
193557	---	Armature, complete, for P.H.K.6 and P.H.K.7 Motors ...
193558	---	Armature, complete, for P.H.K.8 Motor ...
193559	---	Armature, complete, for P.H.K.9 Motor ...
193560	---	Armature, complete, for P.H.K.10 and P.H.K.92 Motors ...
193561	2052	Armature, complete, for P.H.K.11 and P.H.K.12 Motors ...
193562	---	Armature, complete, for P.H.K.15 Motor ...
193563	---	Armature, complete, for P.H.K.87 Motor ...
193564	---	Armature, complete, for P.H.K.90 Motor ...
193565	---	Field Coil, complete, for P.H.K.3 Motor ...
193568	---	Field Coil, complete, for P.H.K.5 Motor ...
193571	---	Field Coil, complete, for P.H.K.6 Motor ...
193574	---	Field Coil, complete, for P.H.K.7 Motor ...
193577	---	Field Coil, complete, for P.H.K.8 Motor ...
193580	---	Field Coil, complete, for P.H.K.9 Motor ...
193583	---	Field Coil, complete, for P.H.K.10 and P.H.K.11 Motors ...
193586	---	Field Coil, complete, for P.H.K.12 Motor ...
193589	---	Field Coil, complete, for P.H.K.15 Motor ...
193592	---	Field Coil, complete, for P.H.K.87 Motor ...
193595	---	Field Coil, complete, for P.H.K.90 Motor ...
193598	---	Field Coil, complete, for P.H.K.92 Motor ...
193640	2054	Grease Wick Spring Retainer for 201K2 Machine ...

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No.	Plate	
*193732	---	Motor Frame 193545 with 190zb, 45268 45297, 51303zb, 51319zb, 125326, 125365 and 125462 for 201K2 Machine ...
193799	---	Brush (carbon) for 150 to 250 volts for 201K2 Machine ...
193892	2053	Singerlight Toggle Switch Lead, complete, Nos. 193893 and 195834, for 194274 ...
*193893	---	Singerlight Toggle Switch Lead for 193892 ...
193911	2053	Singerlight Lamp Socket for 194050 ...
193912	2053	Singerlight Lamp Socket Cap with 193913 for 194050 ...
*193913	---	Singerlight Lamp Socket Cap Insert for 193912 ...
193914	---	Singerlight Lamp Socket Terminal Lug for 193915 ...
193915	---	Singerlight Lamp Socket Terminal, complete, Nos. 191980 to 191982 and 193914, for 194050 ...
193919	2054	Singerlight Toggle Switch Thumb Nut (moulded) for 194273 ...
193930	---	Singerlight (less lamp and switch), complete, Nos. 51367zb, 193931, 194050, 194085 and 701994, for 201K2 Machine ...
193931	2052	Singerlight Shade and Lamp Socket Housing with 51401e for 193930 ...
*193933	---	Three-Pin Terminal (male half) and Singerlight Switch Compartment for 193934 ...
*193934	---	Three-Pin Terminal (male half) and Singerlight Switch Compartment 193933 with three 192793 for 193935 ...
193935	2053	Three-Pin Terminal (male half) and Singerlight Switch Compartment, complete, Nos. 193934, three each 51582 and 701719 for 201K2 Machine ...
194050	2053	Singerlight Lamp Socket 193911 with 193912, 194083, two each 51399e and 193915, for 193930 ...
194073	2053	Singerlight Lead (yellow tracer thread), complete, Nos. 194074 and 195834, for 194083 ...
*194074	---	Singerlight Lead (yellow tracer thread) for 194073 ...
194075	2053	Singerlight Lead Tube, 10 $\frac{1}{2}$ " long (wire mould) for 194083 ...
194082	2053	Singerlight Lead Tube Clamp for 201K2 Machine ...

No.	Plate	
194083	—	Singerlight Lead, complete, Nos. 194073, 194075 and 194084 for 194050 ...
194084	2053	Singerlight Lead (white) for 194083 ...
194085	—	Singerlight Lead Tube Clamping Plate (fibre) for 193930 ...
194093	2052	Three-Pin Terminal (male half) Bracket for 201K2 Machine ...
194113	2054	Brush Tube for 201K2 Machine ...
194120	—	Singerlight Lamp ...
<i>NOTE.—When ordering state voltage required.</i>		
*194273	2053	Singerlight Toggle Switch with 193919, for 194274 ...
194274	2053	Singerlight Toggle Switch with Lead, complete, Nos. 51623, 193892 and 194273, for 201K2 Machine ...
194591		Brush (carbon) for 25 and 32 volts ...
195834		Field Coil Lead Terminal Clip for 201K2 Machine ...
195834		Singerlight Lead Terminal Clip for 194073 ...
195834		Singerlight Toggle Switch Lead Terminal Clip for 193892 ...

No.	Plate	
198052	2052	Two-Pin Plug ...
198108	—	Two-Pin Plug (Norwegian) ...
198138	—	Two-Pin Plug (Danish) ...
198367	—	Two-Pin Plug (Swiss) ...
198768	—	Radio Noise Eliminator, complete, No. 198771 and two SS616, for 201K2 Machine
198769	—	Radio Noise Eliminator .1 + .1 Microfarads, with two fuses, Nos. 198775 and 198778, for 198771 ...
198771	2310	Radio Noise Eliminator 198769, with 194525, 194526, 198770 and three 198414, for 198768 ...
198772	—	Radio Noise Eliminator, complete, No. 198773 and two SS616, for 201K2 Machine when grounded ...
198773	2310	Radio Noise Eliminator 198779, with 194525, 194526, 198774 and three 198414, for 198772 ...
198779	—	Radio Noise Eliminator .1 + .1 + .005 Microfarads, with two fuses, Nos. 198776 and 198778, for 198773 ...

No.	Plate	
701719	2054	Three-Pin Terminal (male half) Post Washer for 193935
701994	2053	Singerlight Lamp Socket Screw Insulating Washer for 193930
727511	2054	Field Coil Lead Bushing (rubber) for 201K2 Machine
899677	2054	Name Plate for all P.H.K. Motors ...
931275	—	Armature Wire Separator (linen) for 201K2 Machine